

**MAXIMUM QUANTITY OF LUBRICANT IN CIRCULATION OR RETAINED BY SYSTEM
(VEM AND VES COMPRESSORS)**

The main objective of this technical information is to clarify aspects related to maximum amount of oil that can be in circulation or retained by system, with emphasis on the following.

- For VEM and VES it's specified in terms of the maximum quantity of oil in circulation or retained by system:

SERIES	VEM	VES
OIL cm³ max.	30	

Oil quantities above the maximum prescribed level will generate wear, leading to the eventual failure of the mechanical parts.