

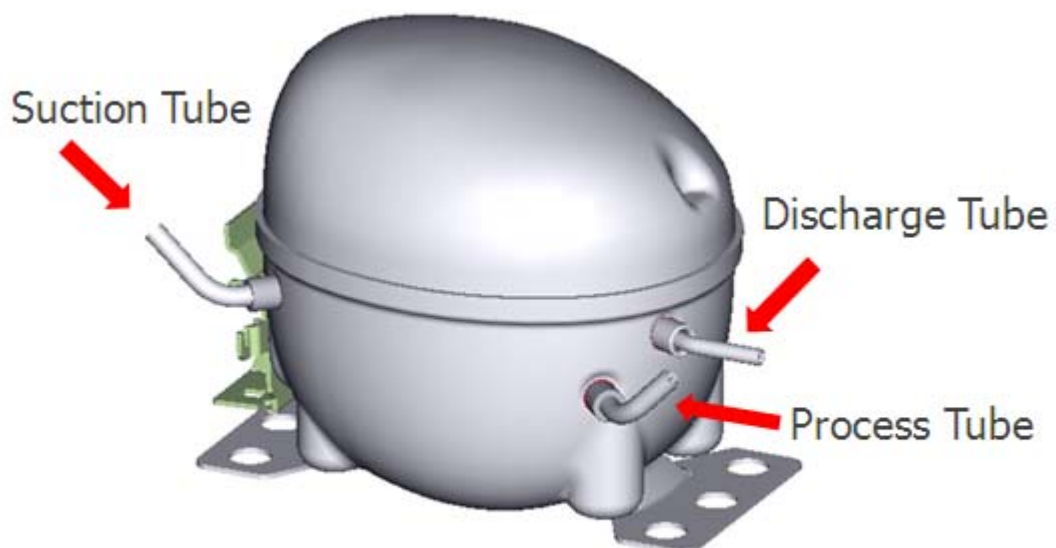
Maximum Refrigerant Charge

In case the refrigerant charge should exceed the max values allowed for the compressor, take care that the circuit is equipped with liquid receiver, and with an oil heater at the bottom of the compressor housing to avoid mixing of refrigerant in the oil, foaming with subsequent liquid suction and pumping.

If it becomes necessary for a technician to recharge the system in the field, he should first remove all of the remaining original charge, perform a proper vacuum and then recharge the system in accordance with the refrigerant quantity indicated on its data plate. Please, see below the maximum allowed refrigerant charge and correct tubes connections for EM Commercial models.

Charging the system through the suction tube may damage the compressors and must be avoided.

Series	EM
Max Refrigerant Charge (g)	250



PLEASE NOTE: The use of the compressor outside the intended working range cannot make use of the warranty.