

### COMPRESSOR DEFINITION

Designation	EM ZL70CLP
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513301796

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	103 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	-	103 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	0.13	[hp]
2 Displacement	9.50	[cm <sup>3</sup> ] (0.580 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	21.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.5	[kg] (16.53 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	8EA14C1/QPS2-A4R7MG1	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	DRB44N61A2	
6 Start winding resistance	7.20	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	4.34	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	11.30	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - IMTRO - TUV - UKCA	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @127V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
690	174	202	120	1.40	2.17	5.77	1.45	1.69

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @127V60Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	403	102	118	80	1.20	1.26	5.01	1.26	1.47
-30	(-22)	535	135	157	91	1.25	1.68	5.86	1.48	1.72
-25	(-13)	685	173	201	102	1.31	2.15	6.73	1.70	1.97
-20	(- 4)	863	217	253	113	1.37	2.71	7.66	1.93	2.24
-15	(+ 5)	1081	272	317	124	1.44	3.40	8.70	2.19	2.55
-10	(+14)	1350	340	396	136	1.52	4.26	9.90	2.49	2.90

TEST CONDITIONS: @127V60Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	379	96	111	84	1.21	1.19	4.54	1.14	1.33
-30	(-22)	513	129	150	96	1.28	1.61	5.31	1.34	1.56
-25	(-13)	661	167	194	109	1.35	2.07	6.06	1.53	1.78
-20	(- 4)	836	211	245	122	1.42	2.63	6.84	1.72	2.00
-15	(+ 5)	1047	264	307	136	1.51	3.30	7.69	1.94	2.25
-10	(+14)	1308	330	383	151	1.61	4.13	8.66	2.18	2.54

TEST CONDITIONS: @127V60Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	346	87	101	86	1.22	1.08	4.01	1.01	1.17
-30	(-22)	483	122	141	101	1.30	1.51	4.76	1.20	1.39
-25	(-13)	632	159	185	116	1.38	1.98	5.45	1.37	1.60
-20	(- 4)	805	203	236	131	1.48	2.53	6.14	1.55	1.80
-15	(+ 5)	1013	255	297	148	1.58	3.19	6.85	1.73	2.01
-10	(+14)	1268	319	371	165	1.70	4.00	7.65	1.93	2.24

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @127V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	302	76	88	89	1.23	0.95	3.39	0.85	0.99
-30	(-22)	445	112	130	105	1.32	1.40	4.18	1.05	1.22
-25	(-13)	598	151	175	122	1.42	1.88	4.87	1.23	1.43
-20	(- 4)	772	195	226	140	1.53	2.43	5.52	1.39	1.62
-15	(+ 5)	979	247	287	159	1.66	3.08	6.16	1.55	1.81
-10	(+14)	1230	310	360	180	1.80	3.88	6.85	1.73	2.01

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	7.6 +0.05/-0.05	[mm]	(0.299" +0.002"/-0.002")
3.1.1 Material	Copper(OD)		
3.1.2 Shape	Slanted parallel to Base Plate		
3.2 DISCHARGE	4.25 +0.05/-0.05	[mm]	(0.167" +0.002"/-0.002")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.35 +0.08/-0.08	[mm]	(0.250" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 45° up		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		