

### COMPRESSOR DEFINITION

Designation	EM Y6170Z
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513301855

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	High Back Pressure (Commercial Compressors)		
4.1 Evaporating temperature range	-15°C to 10°C	(5°F to 50°F)	
5 Motor type	CSIR		
6 Starting torque	HST - Hight starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	7.51	[cm <sup>3</sup> ] (0.458 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	16.600	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	7.7	[kg] (16.98 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	MTRPH-0025-77	
3 Start capacitor	53-64(330)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	4TM319KDBYY	
6 Start winding resistance	13.75	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	13.00	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	10.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	1.70	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	1.90	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAEHBP46 Fan		Evaporating temperature (Condensing temperature		7.2°C (44.96°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
2694	679	789	309	1.76	17.47	8.72	2.20	2.56

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE46 Fan				(Condensing temperature 35°C (+95°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+5)	1329	335	390	171	1.35	7.19	7.77	1.96	2.28
-10	(+14)	1677	423	491	187	1.39	9.10	8.97	2.26	2.63
-5	(+23)	2096	528	614	204	1.43	11.42	10.29	2.59	3.01
0	(+32)	2586	652	758	221	1.47	14.15	11.69	2.95	3.43
+5	(+41)	3148	793	922	239	1.52	17.32	13.16	3.32	3.86
+10	(+50)	3780	953	1108	258	1.58	20.93	14.66	3.69	4.30

TEST CONDITIONS: @220V50Hz		ASHRAE46 Fan				(Condensing temperature 45°C (+113°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+5)	1145	289	336	182	1.37	6.69	6.30	1.59	1.85
-10	(+14)	1461	368	428	202	1.41	8.57	7.23	1.82	2.12
-5	(+23)	1843	464	540	223	1.47	10.85	8.27	2.08	2.42
0	(+32)	2291	577	671	244	1.53	13.55	9.39	2.37	2.75
+5	(+41)	2803	706	821	266	1.60	16.68	10.55	2.66	3.09
+10	(+50)	3381	852	991	288	1.68	20.26	11.73	2.96	3.44

TEST CONDITIONS: @220V50Hz		ASHRAE46 Fan				(Condensing temperature 55°C (+131°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+5)	984	248	288	193	1.39	6.27	5.10	1.29	1.50
-10	(+14)	1263	318	370	217	1.45	8.08	5.81	1.46	1.70
-5	(+23)	1601	403	469	242	1.52	10.29	6.62	1.67	1.94
0	(+32)	1999	504	586	267	1.60	12.91	7.48	1.89	2.19
+5	(+41)	2457	619	720	293	1.69	15.97	8.39	2.11	2.46
+10	(+50)	2973	749	871	320	1.79	19.47	9.29	2.34	2.72

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 45° to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		