

### COMPRESSOR DEFINITION

Designation	EM X6181U
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513304123

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-290		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Medium Back Pressure (Commercial Compressors)		
4.1 Evaporating temperature range	-20°C to 10°C	(-4°F to 50°F)	
5 Motor type	CSIR		
6 Starting torque	HST - High starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	18.4	[kgf/cm <sup>2</sup> ] (262 psig)	/ °C - °F
9.2 Peak	20.6	[kgf/cm <sup>2</sup> ] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/3	[hp]
2 Displacement	6.99	[cm <sup>3</sup> ] (0.427 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	17.600	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	7.45	[kg] (16.42 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELECTRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	MTRP-0027/QL2-6R2	
3 Start capacitor	64-77(330)/43-53(330)	[μF(VAC minimum)]
4 Run capacitor	-	[μF(VAC minimum)]
5 Motor protection	DRB30N61AYF	
6 Start winding resistance	17.60	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	10.60	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	13.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAEHBP46 Fan		Evaporating temperature (Condensing temperature		7.2°C (44.96°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
3328	839	975	337	2.02	11.39	9.88	2.49	2.90

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE46 Fan		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	1562	394	458	199	1.57	4.41	7.85	1.98	2.30
-15	(+ 5)	1902	479	557	213	1.61	5.39	8.90	2.24	2.61
-10	(+14)	2317	584	679	225	1.64	6.59	10.29	2.59	3.01
-5	(+23)	2803	706	821	234	1.67	8.01	12.00	3.02	3.52
0	(+32)	3357	846	984	240	1.69	9.65	14.03	3.54	4.11
+5	(+41)	3977	1002	1165	243	1.72	11.50	16.39	4.13	4.80
+10	(+50)	4660	1174	1365	244	1.74	13.58	19.07	4.81	5.59

TEST CONDITIONS: @220V50Hz			ASHRAE46 Fan		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	1370	345	402	216	1.63	4.18	6.38	1.61	1.87
-15	(+ 5)	1673	422	490	236	1.69	5.13	7.11	1.79	2.08
-10	(+14)	2043	515	599	252	1.74	6.29	8.07	2.03	2.36
-5	(+23)	2478	625	726	267	1.78	7.66	9.25	2.33	2.71
0	(+32)	2975	750	872	279	1.82	9.26	10.65	2.68	3.12
+5	(+41)	3532	890	1035	288	1.86	11.07	12.26	3.09	3.59
+10	(+50)	4145	1045	1215	295	1.90	13.09	14.10	3.55	4.13

TEST CONDITIONS: @220V50Hz			ASHRAE46 Fan		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	1182	298	346	230	1.68	3.94	5.09	1.28	1.49
-15	(+ 5)	1443	364	423	255	1.75	4.83	5.69	1.43	1.67
-10	(+14)	1766	445	517	277	1.82	5.94	6.41	1.62	1.88
-5	(+23)	2147	541	629	297	1.88	7.26	7.24	1.83	2.12
0	(+32)	2583	651	757	315	1.94	8.79	8.19	2.06	2.40
+5	(+41)	3073	774	900	331	2.00	10.54	9.26	2.33	2.71
+10	(+50)	3612	910	1059	346	2.07	12.50	10.44	2.63	3.06

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 45° to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		