

### COMPRESSOR DEFINITION

Designation	EM C80CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513301862

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	12.21	[cm <sup>3</sup> ] (0.745 cu.in)
2.1 Bore [mm]	26.000	
2.2 Stroke [mm]	23.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	8.15	[kg] (17.97 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	MI2021XV230	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	4(450)	[µF(VAC minimum)]
5 Motor protection	AE15BU	
6 Start winding resistance	23.12	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	13.42	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	7.27	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	1.25	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	1.52	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAE LBP-NOFAN Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
733	185	215	119	0.55	2.30	6.14	1.55	1.80

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	442	111	130	73	0.36	1.38	6.01	1.51	1.76	
-30 (-22)	578	146	169	87	0.42	1.81	6.67	1.68	1.95	
-25 (-13)	750	189	220	101	0.48	2.35	7.47	1.88	2.19	
-20 (- 4)	961	242	282	115	0.54	3.02	8.38	2.11	2.46	
-15 (+ 5)	1209	305	354	129	0.61	3.80	9.38	2.36	2.75	
-10 (+14)	1495	377	438	143	0.68	4.71	10.43	2.63	3.06	

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	411	104	120	79	0.37	1.29	5.24	1.32	1.54	
-30 (-22)	545	137	160	93	0.43	1.71	5.87	1.48	1.72	
-25 (-13)	716	181	210	108	0.50	2.25	6.61	1.66	1.94	
-20 (- 4)	924	233	271	124	0.57	2.90	7.43	1.87	2.18	
-15 (+ 5)	1168	294	342	140	0.65	3.68	8.31	2.09	2.43	
-10 (+14)	1448	365	424	157	0.73	4.57	9.21	2.32	2.70	

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	376	95	110	81	0.37	1.18	4.68	1.18	1.37	
-30 (-22)	507	128	149	96	0.44	1.59	5.27	1.33	1.54	
-25 (-13)	673	170	197	113	0.52	2.11	5.94	1.50	1.74	
-20 (- 4)	875	221	256	131	0.60	2.75	6.66	1.68	1.95	
-15 (+ 5)	1112	280	326	150	0.69	3.50	7.41	1.87	2.17	
-10 (+14)	1385	349	406	170	0.79	4.37	8.16	2.06	2.39	

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	334	84	98	78	0.36	1.05	4.29	1.08	1.26
-30	(-22)	460	116	135	95	0.45	1.44	4.82	1.22	1.41
-25	(-13)	619	156	181	114	0.54	1.94	5.41	1.36	1.59
-20	(- 4)	813	205	238	135	0.63	2.55	6.03	1.52	1.77
-15	(+ 5)	1040	262	305	157	0.74	3.28	6.64	1.67	1.95
-10	(+14)	1303	328	382	181	0.85	4.11	7.23	1.82	2.12

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 45° to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		