

### COMPRESSOR DEFINITION

Designation	EM C3121U
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513301845

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-290		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low-Medium Back Pressure (Commercial Compressors)		
4.1 Evaporating temperature range	-35°C to 0°C	(-31°F to 32°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	18.4	[kgf/cm <sup>2</sup> ] (262 psig)	/ °C - °F
9.2 Peak	20.6	[kgf/cm <sup>2</sup> ] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	5.54	[cm <sup>3</sup> ] (0.338 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	16.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO22	
4 Weight (with oil charge)	8.15	[kg] (17.97 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	MI2021/V230	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	5(350)	[µF(VAC minimum)]
5 Motor protection	AE15BU	
6 Start winding resistance	13.50	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	13.70	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Fan		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
924	233	271	146	0.68	2.75	6.33	1.60	1.85

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Fan			(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	586	148	172	103	0.51	1.73	5.69	1.43	1.67
-30	(-22)	752	190	220	115	0.56	2.23	6.58	1.66	1.93
-25	(-13)	958	241	281	126	0.61	2.85	7.61	1.92	2.23
-20	(- 4)	1203	303	352	138	0.66	3.59	8.74	2.20	2.56
-15	(+ 5)	1487	375	436	149	0.72	4.46	9.98	2.52	2.93
-10	(+14)	1810	456	530	160	0.77	5.45	11.32	2.85	3.32
-5	(+23)	2172	547	636	170	0.81	6.57	12.74	3.21	3.73
0	(+32)	2573	648	754	181	0.86	7.82	14.24	3.59	4.17

TEST CONDITIONS: @220V50Hz		ASHRAE32 Fan			(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	548	138	161	107	0.52	1.62	5.10	1.29	1.50
-30	(-22)	715	180	210	122	0.59	2.12	5.85	1.48	1.72
-25	(-13)	915	231	268	137	0.66	2.72	6.70	1.69	1.96
-20	(- 4)	1148	289	336	150	0.72	3.43	7.63	1.92	2.23
-15	(+ 5)	1414	356	414	164	0.79	4.24	8.63	2.17	2.53
-10	(+14)	1713	432	502	177	0.85	5.15	9.69	2.44	2.84
-5	(+23)	2044	515	599	189	0.91	6.18	10.81	2.72	3.17
0	(+32)	2408	607	706	201	0.96	7.32	11.97	3.02	3.51

TEST CONDITIONS: @220V50Hz		ASHRAE32 Fan			(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	488	123	143	107	0.52	1.44	4.58	1.15	1.34
-30	(-22)	655	165	192	125	0.60	1.94	5.23	1.32	1.53
-25	(-13)	849	214	249	142	0.68	2.52	5.95	1.50	1.74
-20	(- 4)	1069	269	313	159	0.76	3.19	6.71	1.69	1.97
-15	(+ 5)	1315	331	385	175	0.83	3.94	7.52	1.90	2.20
-10	(+14)	1588	400	465	190	0.90	4.78	8.36	2.11	2.45
-5	(+23)	1888	476	553	205	0.97	5.71	9.23	2.33	2.70
0	(+32)	2214	558	649	219	1.03	6.73	10.10	2.55	2.96

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 45° to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		