

### COMPRESSOR DEFINITION

Designation	EM T2130GK
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513306294

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-404A		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure R404A		
4.1 Evaporating temperature range	-40°C to -10°C	(-40°F to 14°F)	
5 Motor type	CSIR		
6 Starting torque	HST - High starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	25.2	[kgf/cm <sup>2</sup> ] (358 psig)	/ °C - °F
9.2 Peak	28.3	[kgf/cm <sup>2</sup> ] (402 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/2-	[hp]
2 Displacement	6.76	[cm <sup>3</sup> ] (0.413 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	17.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	8	[kg] (17.64 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	MTRPH-0025-65/QL2-5.15 **	
3 Start capacitor	72-88(330)	[μF(VAC minimum)]
4 Run capacitor	-	[μF(VAC minimum)]
5 Motor protection	T0971/G6	
6 Start winding resistance	16.95	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	10.10	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	12.40	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	2.80	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	3.05	[A] - Measured according to UL 984
11 Approval boards certification	CCC - CE - UKCA - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Fan		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
1332	336	390	292	1.80	9.03	4.56	1.15	1.34

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Fan		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-40	(-40)	658	166	193	180	1.50	4.42	3.66	0.92	1.07
-35	(-31)	860	217	252	203	1.55	5.80	4.24	1.07	1.24
-30	(-22)	1099	277	322	227	1.62	7.44	4.84	1.22	1.42
-25	(-13)	1381	348	405	253	1.71	9.38	5.45	1.37	1.60
-20	(- 4)	1711	431	502	281	1.80	11.69	6.09	1.54	1.79
-15	(+ 5)	2096	528	614	310	1.90	14.40	6.76	1.70	1.98
-10	(+14)	2541	640	745	340	2.00	17.58	7.47	1.88	2.19

TEST CONDITIONS: @220V50Hz			ASHRAE32 Fan		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-40	(-40)	594	150	174	184	1.50	3.98	3.24	0.82	0.95
-35	(-31)	790	199	231	209	1.56	5.32	3.77	0.95	1.11
-30	(-22)	1021	257	299	237	1.64	6.90	4.30	1.08	1.26
-25	(-13)	1294	326	379	268	1.74	8.77	4.82	1.22	1.41
-20	(- 4)	1613	406	473	301	1.86	10.99	5.35	1.35	1.57
-15	(+ 5)	1985	500	582	337	1.98	13.61	5.89	1.48	1.73
-10	(+14)	2415	608	708	375	2.11	16.67	6.45	1.63	1.89

TEST CONDITIONS: @220V50Hz			ASHRAE32 Fan		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-40	(-40)	525	132	154	185	1.50	3.51	2.83	0.71	0.83
-35	(-31)	712	179	209	214	1.56	4.79	3.33	0.84	0.98
-30	(-22)	933	235	273	246	1.66	6.29	3.80	0.96	1.11
-25	(-13)	1193	301	350	281	1.78	8.07	4.24	1.07	1.24
-20	(- 4)	1498	378	439	321	1.92	10.19	4.68	1.18	1.37
-15	(+ 5)	1854	467	543	364	2.08	12.69	5.10	1.28	1.49
-10	(+14)	2266	571	664	410	2.25	15.62	5.52	1.39	1.62

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted parallel BP+24°to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		