

### COMPRESSOR DEFINITION

Designation	EM 2X3117U
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513300760

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-290		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	L/MBP(LC-Curve until T.E. -40°C) Hot Gas Defrost Not Allowed		
4.1 Evaporating temperature range	-40°C to 0°C	(-40°F to 32°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	18.4	[kgf/cm <sup>2</sup> ] (262 psig)	/ °C - °F
9.2 Peak	20.6	[kgf/cm <sup>2</sup> ] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/5	[hp]
2 Displacement	4.50	[cm <sup>3</sup> ] (0.275 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	13.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO22	
4 Weight (with oil charge)	8.2	[kg] (18.08 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	QP2-4.7	
3 Start capacitor	-	[μF(VAC minimum)]
4 Run capacitor	20(180)	[μF(VAC minimum)]
5 Motor protection	4TM427NFBYY-53	
6 Start winding resistance	4.81	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	3.35	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	15.30	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CCC - UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
860	217	252	148	1.33	2.56	5.80	1.46	1.70

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Fan		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
880	222	258	150	1.35	2.62	5.87	1.48	1.72

### E - PERFORMANCE - CURVES

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal
2 Tray holder	Yes
3 Connectors	
3.1 SUCTION	6.1 +0.10/+0.00 [mm] (0.240" +0.004"/+0.000")
3.1.1 Material	Copper
3.1.2 Shape	Slanted 40° up + 45° to Back
3.2 DISCHARGE	4.9 +0.10/-0.05 [mm] (0.193" +0.004"/-0.002")
3.2.1 Material	Copper
3.2.2 Shape	Slanted 0° up + 24° to Back
3.3 PROCESS	6.1 +0.10/+0.00 [mm] (0.240" +0.004"/+0.000")
3.3.1 Material	Copper
3.3.2 Shape	Slanted 40° up + 45° to Back
3.4 Oil cooler (Copper)	No [mm]
3.5 Connector sealing	Rubber Plugs