

COMPRESSOR DEFINITION

Designation	EM Z60CLC
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513301791

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	115-127 / 60	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	103 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	-	103 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	0.13	[hp]
2 Displacement	9.50	[cm ³] (0.580 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	21.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.87	[kg] (17.35 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	8EA14C1/8EA14E62/8EA14E63/8EA14E64/8EA21C1/8EA21E6	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	4TM427NFBYY-53	
6 Start winding resistance	7.21	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	4.90	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	11.20	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	1.80	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	2.10	[A] - Measured according to UL 984
11 Approval boards certification	CE - TUV - UKCA	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @127V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
686	173	201	117	1.34	2.15	5.87	1.48	1.72

E - PERFORMANCE - CURVES

TEST CONDITIONS: @127V60Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	417	105	122	83	0.65	1.30	5.03	1.27	1.47
-30	(-22)	545	137	160	93	0.72	1.71	5.89	1.48	1.73
-25	(-13)	707	178	207	104	0.80	2.22	6.80	1.71	1.99
-20	(- 4)	904	228	265	116	0.89	2.84	7.78	1.96	2.28
-15	(+ 5)	1137	286	333	129	0.98	3.58	8.82	2.22	2.58
-10	(+14)	1407	354	412	141	1.07	4.44	9.96	2.51	2.92

TEST CONDITIONS: @127V60Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	382	96	112	83	0.64	1.20	4.60	1.16	1.35
-30	(-22)	509	128	149	95	0.73	1.60	5.37	1.35	1.57
-25	(-13)	669	169	196	108	0.83	2.10	6.16	1.55	1.81
-20	(- 4)	862	217	253	123	0.94	2.71	6.99	1.76	2.05
-15	(+ 5)	1091	275	320	139	1.05	3.43	7.87	1.98	2.30
-10	(+14)	1355	342	397	154	1.16	4.28	8.81	2.22	2.58

TEST CONDITIONS: @127V60Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	340	86	100	82	0.64	1.07	4.14	1.04	1.21
-30	(-22)	466	117	137	96	0.74	1.46	4.85	1.22	1.42
-25	(-13)	624	157	183	112	0.86	1.96	5.55	1.40	1.63
-20	(- 4)	814	205	239	130	0.99	2.56	6.27	1.58	1.84
-15	(+ 5)	1039	262	304	148	1.12	3.27	7.01	1.77	2.05
-10	(+14)	1299	327	381	167	1.26	4.10	7.80	1.96	2.28

E - PERFORMANCE - CURVES

TEST CONDITIONS: @127V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	291	73	85	80	0.62	0.91	3.61	0.91	1.06
-30	(-22)	416	105	122	97	0.74	1.31	4.29	1.08	1.26
-25	(-13)	572	144	168	116	0.88	1.80	4.95	1.25	1.45
-20	(- 4)	760	192	223	136	1.03	2.39	5.60	1.41	1.64
-15	(+ 5)	981	247	287	157	1.19	3.09	6.24	1.57	1.83
-10	(+14)	1237	312	362	179	1.35	3.90	6.90	1.74	2.02

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 30° up + 24° to Back		
3.3 PROCESS	6.35 +0.08/-0.08	[mm]	(0.250" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		