

### COMPRESSOR DEFINITION

Designation	EM Z60CLC
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513301793

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	103 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	-	103 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	0.13	[hp]
2 Displacement	9.50	[cm <sup>3</sup> ] (0.580 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	21.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.87	[kg] (17.35 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD2.1-115V1.0	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	12(180)	[µF(VAC minimum)]
5 Motor protection	4TM427KFBYY-53	
6 Start winding resistance	7.21	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	4.90	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	10.90	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	1.50	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	1.80	[A] - Measured according to UL 984
11 Approval boards certification	CE - TUV - UKCA	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @127V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
686	173	201	109	0.89	2.15	6.28	1.58	1.84

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @127V60Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	417	105	122	78	0.65	1.30	5.38	1.35	1.58	
-30 (-22)	545	137	160	87	0.72	1.71	6.30	1.59	1.85	
-25 (-13)	707	178	207	97	0.80	2.22	7.28	1.83	2.13	
-20 (- 4)	904	228	265	109	0.89	2.84	8.32	2.10	2.44	
-15 (+ 5)	1137	286	333	121	0.98	3.58	9.44	2.38	2.77	
-10 (+14)	1407	354	412	132	1.07	4.44	10.65	2.68	3.12	

TEST CONDITIONS: @127V60Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	382	96	112	78	0.64	1.20	4.92	1.24	1.44	
-30 (-22)	509	128	149	89	0.73	1.60	5.75	1.45	1.68	
-25 (-13)	669	169	196	101	0.83	2.10	6.59	1.66	1.93	
-20 (- 4)	862	217	253	115	0.94	2.71	7.48	1.88	2.19	
-15 (+ 5)	1091	275	320	129	1.05	3.43	8.42	2.12	2.47	
-10 (+14)	1355	342	397	144	1.16	4.28	9.42	2.37	2.76	

TEST CONDITIONS: @127V60Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	340	86	100	77	0.64	1.07	4.43	1.12	1.30	
-30 (-22)	466	117	137	90	0.74	1.46	5.19	1.31	1.52	
-25 (-13)	624	157	183	105	0.86	1.96	5.94	1.50	1.74	
-20 (- 4)	814	205	239	121	0.99	2.56	6.71	1.69	1.97	
-15 (+ 5)	1039	262	304	138	1.12	3.27	7.51	1.89	2.20	
-10 (+14)	1299	327	381	156	1.26	4.10	8.34	2.10	2.44	

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @127V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	291	73	85	75	0.62	0.91	3.87	0.97	1.13
-30	(-22)	416	105	122	91	0.74	1.31	4.60	1.16	1.35
-25	(-13)	572	144	168	108	0.88	1.80	5.30	1.34	1.55
-20	(- 4)	760	192	223	127	1.03	2.39	5.99	1.51	1.75
-15	(+ 5)	981	247	287	147	1.19	3.09	6.68	1.68	1.96
-10	(+14)	1237	312	362	167	1.35	3.90	7.39	1.86	2.16

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 30° up + 24° to Back		
3.3 PROCESS	6.35 +0.08/-0.08	[mm]	(0.250" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		