

### COMPRESSOR DEFINITION

Designation	<b>NE K6181GK</b>
Nominal Voltage/Frequency	<b>115 V 60 Hz</b>
Engineering Number	<b>957MG92</b>

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-404A		
3 Nominal voltage and frequency	115 / 60	[ V / Hz ]	
4 Application type	Medium Back Pressure (Commercial Compressors)		
4.1 Evaporating temperature range	-20°C to 10°C	(-4°F to 50°F)	
5 Motor type	CSCR		
6 Starting torque	HST - Hight starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	25.2	[kgf/cm <sup>2</sup> ] (358 psig)	/ °C - °F
9.2 Peak	28.3	[kgf/cm <sup>2</sup> ] (402 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/3+	[hp]
2 Displacement	7.28	[cm <sup>3</sup> ] (0.444 cu.in)
2.1 Bore [mm]	26.497	
2.2 Stroke [mm]	13.200	
3 Lubricant charge	350	[ml] (11.84 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	10.4	[kg] (22.93 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115 V 60 Hz 1~ (Single phase)	
2 Starting device type	Voltage Relay	
2.1 Starting device	3ARR3K5M3	
3 Start capacitor	145-175(250)	[µF(VAC minimum)]
4 Run capacitor	20(440)	[µF(VAC minimum)]
5 Motor protection	T0060/G9	
6 Start winding resistance	6.14	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	1.24	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAEHBP46 Fan		Evaporating temperature (Condensing temperature		7.2°C (44.96°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
4508	1136	1321	568	5.28	37.11	7.94	2.00	2.33

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz			ASHRAE46 Fan		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	2131	537	624	313	3.21	13.52	6.81	1.72	2.00
-15	(+ 5)	2633	664	772	342	3.42	16.81	7.70	1.94	2.25
-10	(+14)	3248	819	952	370	3.63	20.87	8.78	2.21	2.57
-5	(+23)	3963	999	1161	396	3.84	25.65	10.01	2.52	2.93
0	(+32)	4764	1200	1396	420	4.03	31.08	11.34	2.86	3.32
+5	(+41)	5638	1421	1652	442	4.22	37.12	12.71	3.20	3.72
+10	(+50)	6573	1657	1926	461	4.40	43.69	14.06	3.54	4.12

TEST CONDITIONS: @115V60Hz			ASHRAE46 Fan		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	1823	459	534	332	3.34	12.78	5.49	1.38	1.61
-15	(+ 5)	2240	565	656	368	3.62	15.78	6.09	1.53	1.78
-10	(+14)	2770	698	812	402	3.90	19.65	6.89	1.74	2.02
-5	(+23)	3399	856	996	434	4.17	24.32	7.83	1.97	2.29
0	(+32)	4114	1037	1206	465	4.44	29.73	8.85	2.23	2.59
+5	(+41)	4903	1236	1437	494	4.71	35.82	9.92	2.50	2.91
+10	(+50)	5752	1450	1686	521	4.97	42.53	10.96	2.76	3.21

TEST CONDITIONS: @115V60Hz			ASHRAE46 Fan		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	1553	391	455	344	3.43	12.21	4.51	1.14	1.32
-15	(+ 5)	1874	472	549	387	3.77	14.84	4.85	1.22	1.42
-10	(+14)	2308	582	676	430	4.11	18.42	5.37	1.35	1.57
-5	(+23)	2842	716	833	471	4.45	22.88	6.03	1.52	1.77
0	(+32)	3461	872	1014	511	4.79	28.18	6.77	1.71	1.98
+5	(+41)	4155	1047	1217	549	5.12	34.24	7.55	1.90	2.21
+10	(+50)	4908	1237	1438	586	5.46	41.01	8.30	2.09	2.43

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.03 +0.07/+0.00	[mm]	(0.316" +0.003"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	6.45 +0.10/+0.00	[mm]	(0.254" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.45 +0.10/+0.00	[mm]	(0.254" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 42°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		