

### COMPRESSOR DEFINITION

Designation	EM XS40CLC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513300787

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	176 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	176 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	7.51	[cm <sup>3</sup> ] (0.458 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	16.600	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.5	[kg] (16.53 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TY-QZ003	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	4(350)	[µF(VAC minimum)]
5 Motor protection	BT53-105	
6 Start winding resistance	17.31	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	26.19	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	5.01	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.87	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	0.99	[A] - Measured according to UL 984
11 Approval boards certification	CCC	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
416	105	122	68	0.34	1.31	6.14	1.55	1.80

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	253	64	74	49	0.25	0.79	5.19	1.31	1.52
-30 (-22)	346	87	101	56	0.28	1.09	6.15	1.55	1.80
-25 (-13)	458	115	134	64	0.31	1.44	7.14	1.80	2.09
-20 (- 4)	589	148	173	72	0.35	1.85	8.18	2.06	2.40
-15 (+ 5)	741	187	217	80	0.38	2.33	9.30	2.34	2.72
-10 (+14)	917	231	269	88	0.41	2.89	10.49	2.64	3.07

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	219	55	64	49	0.25	0.68	4.45	1.12	1.30
-30 (-22)	307	77	90	57	0.28	0.96	5.34	1.35	1.57
-25 (-13)	416	105	122	66	0.32	1.31	6.25	1.57	1.83
-20 (- 4)	546	138	160	76	0.36	1.72	7.18	1.81	2.11
-15 (+ 5)	700	176	205	86	0.40	2.20	8.17	2.06	2.39
-10 (+14)	879	221	258	96	0.45	2.77	9.21	2.32	2.70

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	196	50	58	50	0.24	0.62	3.94	0.99	1.16
-30 (-22)	277	70	81	58	0.28	0.87	4.77	1.20	1.40
-25 (-13)	379	95	111	68	0.32	1.19	5.59	1.41	1.64
-20 (- 4)	505	127	148	78	0.37	1.59	6.42	1.62	1.88
-15 (+ 5)	656	165	192	90	0.42	2.07	7.27	1.83	2.13
-10 (+14)	834	210	244	102	0.47	2.63	8.17	2.06	2.39

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	179	45	52	52	0.25	0.56	3.42	0.86	1.00
-30	(-22)	247	62	72	60	0.28	0.77	4.18	1.05	1.23
-25	(-13)	338	85	99	69	0.33	1.06	4.92	1.24	1.44
-20	(- 4)	456	115	134	81	0.38	1.43	5.65	1.42	1.65
-15	(+ 5)	601	151	176	94	0.44	1.89	6.38	1.61	1.87
-10	(+14)	774	195	227	108	0.51	2.44	7.13	1.80	2.09

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 40° up + 45° to Back		
3.2 DISCHARGE	4.9 +0.10/-0.05	[mm]	(0.193" +0.004"/-0.002")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 24° to Back		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 40° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		