

### COMPRESSOR DEFINITION

Designation	EM Y6181U
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	7210A80

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-290		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Medium Back Pressure (Commercial Compressors)		
4.1 Evaporating temperature range	-20°C to 10°C	(-4°F to 50°F)	
5 Motor type	CSIR		
6 Starting torque	HST - Hight starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	18.4	[kgf/cm <sup>2</sup> ] (262 psig)	/ °C - °F
9.2 Peak	20.6	[kgf/cm <sup>2</sup> ] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/3	[hp]
2 Displacement	6.92	[cm <sup>3</sup> ] (0.422 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	7.67	[kg] (16.91 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	MTRPH-0025-65	
3 Start capacitor	88-108(330)/64-77(330)	[μF(VAC minimum)]
4 Run capacitor	-	[μF(VAC minimum)]
5 Motor protection	4TM319NFBYY-153	
6 Start winding resistance	13.75	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	13.00	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50/60 Hz)	13.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50/60 Hz)	2.50	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50/60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAEHBP46 Fan		Evaporating temperature (Condensing temperature		7.2°C (44.96°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
3277	826	960	360	1.98	11.22	9.11	2.30	2.67

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE46 Fan		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	1537	387	450	208	1.47	4.34	7.38	1.86	2.16
-15	(+ 5)	1871	471	548	222	1.51	5.30	8.41	2.12	2.47
-10	(+14)	2277	574	667	233	1.54	6.48	9.76	2.46	2.86
-5	(+23)	2755	694	807	241	1.57	7.87	11.43	2.88	3.35
0	(+32)	3306	833	969	247	1.59	9.50	13.43	3.38	3.94
+5	(+41)	3930	990	1151	250	1.60	11.37	15.78	3.98	4.62
+10	(+50)	4625	1166	1355	249	1.60	13.48	18.49	4.66	5.42

TEST CONDITIONS: @220V50Hz			ASHRAE46 Fan		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	1336	337	391	227	1.51	4.07	5.92	1.49	1.74
-15	(+ 5)	1640	413	481	247	1.58	5.02	6.65	1.68	1.95
-10	(+14)	2007	506	588	264	1.63	6.18	7.57	1.91	2.22
-5	(+23)	2437	614	714	279	1.68	7.54	8.69	2.19	2.55
0	(+32)	2930	738	859	291	1.73	9.12	10.04	2.53	2.94
+5	(+41)	3485	878	1021	300	1.76	10.92	11.62	2.93	3.40
+10	(+50)	4103	1034	1202	307	1.78	12.96	13.45	3.39	3.94

TEST CONDITIONS: @220V50Hz			ASHRAE46 Fan		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	1147	289	336	243	1.55	3.82	4.67	1.18	1.37
-15	(+ 5)	1416	357	415	270	1.64	4.74	5.27	1.33	1.54
-10	(+14)	1738	438	509	294	1.73	5.84	5.94	1.50	1.74
-5	(+23)	2113	533	619	316	1.81	7.14	6.70	1.69	1.96
0	(+32)	2542	641	745	336	1.88	8.65	7.57	1.91	2.22
+5	(+41)	3023	762	886	353	1.94	10.37	8.55	2.16	2.51
+10	(+50)	3557	896	1042	367	2.00	12.31	9.67	2.44	2.83

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42°		
3.2 DISCHARGE	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 46°		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		