

### COMPRESSOR DEFINITION

Designation	EM T6152U
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513306275

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-290		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Medium Back Pressure (Commercial Compressors)		
4.1 Evaporating temperature range	-20°C to 10°C	(-4°F to 50°F)	
5 Motor type	CSIR		
6 Starting torque	HST - High starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	18.4	[kgf/cm <sup>2</sup> ] (262 psig)	/ °C - °F
9.2 Peak	20.6	[kgf/cm <sup>2</sup> ] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	5.19	[cm <sup>3</sup> ] (0.317 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	7.74	[kg] (17.06 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELECTRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	MTRP-34/QL2-3.95 **	
3 Start capacitor	43-53(330)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	T0250/G6	
6 Start winding resistance	21.30	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	12.95	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	8.50	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	2.15	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	2.30	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAEHBP46 Fan		Evaporating temperature (Condensing temperature		7.2°C (44.96°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
2484	626	728	279	1.58	8.50	8.90	2.24	2.61

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE46 Fan		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	1176	296	345	164	1.20	3.32	7.17	1.81	2.10
-15	(+ 5)	1442	363	423	175	1.22	4.09	8.23	2.07	2.41
-10	(+14)	1734	437	508	184	1.25	4.94	9.41	2.37	2.76
-5	(+23)	2066	521	605	193	1.28	5.90	10.74	2.71	3.15
0	(+32)	2455	619	719	200	1.31	7.05	12.28	3.09	3.60
+5	(+41)	2916	735	855	207	1.33	8.43	14.06	3.54	4.12
+10	(+50)	3465	873	1015	215	1.35	10.10	16.12	4.06	4.72

TEST CONDITIONS: @220V50Hz			ASHRAE46 Fan		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	1021	257	299	178	1.23	3.12	5.76	1.45	1.69
-15	(+ 5)	1269	320	372	192	1.27	3.89	6.59	1.66	1.93
-10	(+14)	1537	387	450	205	1.31	4.73	7.49	1.89	2.19
-5	(+23)	1839	463	539	216	1.35	5.69	8.49	2.14	2.49
0	(+32)	2192	552	642	228	1.40	6.82	9.62	2.42	2.82
+5	(+41)	2611	658	765	239	1.43	8.18	10.94	2.76	3.20
+10	(+50)	3112	784	912	250	1.46	9.83	12.47	3.14	3.66

TEST CONDITIONS: @220V50Hz			ASHRAE46 Fan		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-20	(- 4)	900	227	264	193	1.27	3.00	4.66	1.17	1.37
-15	(+ 5)	1117	282	327	210	1.33	3.74	5.32	1.34	1.56
-10	(+14)	1349	340	395	226	1.39	4.53	5.97	1.50	1.75
-5	(+23)	1610	406	472	242	1.44	5.44	6.66	1.68	1.95
0	(+32)	1915	483	561	258	1.50	6.52	7.43	1.87	2.18
+5	(+41)	2281	575	668	274	1.54	7.83	8.32	2.10	2.44
+10	(+50)	2723	686	798	290	1.58	9.42	9.37	2.36	2.75

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted parallel BP+24°to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		