

COMPRESSOR DEFINITION

Designation	EM C66CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	701RA77

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	10.61	[cm ³] (0.647 cu.in)
2.1 Bore [mm]	26.000	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	8.2	[kg] (18.08 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	M.I.E-START 2021	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	4(350)	[µF(VAC minimum)]
5 Motor protection	AE15BU	
6 Start winding resistance	20.91	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	15.10	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	6.83	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	1.05	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	1.30	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			CECOMAFLBP-NOFAN Static		Evaporating temperature (Condensing temperature	-25°C (-13°F) 55°C (131°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
469	118	137	95	0.46	1.79	4.92	1.24	1.44

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 35°C (+95°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	361	91	106	67	0.35	1.15	5.35	1.35	1.57
-30 (-22)	484	122	142	77	0.38	1.55	6.29	1.59	1.84
-25 (-13)	630	159	185	87	0.42	2.02	7.28	1.84	2.13
-20 (- 4)	803	202	235	97	0.46	2.58	8.32	2.10	2.44
-15 (+ 5)	1004	253	294	107	0.51	3.23	9.37	2.36	2.75
-10 (+14)	1235	311	362	118	0.56	3.98	10.44	2.63	3.06

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	311	78	91	67	0.35	1.08	4.61	1.16	1.35
-30 (-22)	422	106	124	78	0.39	1.47	5.37	1.35	1.57
-25 (-13)	555	140	163	90	0.44	1.93	6.18	1.56	1.81
-20 (- 4)	712	179	209	101	0.49	2.48	7.00	1.77	2.05
-15 (+ 5)	895	226	262	114	0.55	3.13	7.85	1.98	2.30
-10 (+14)	1107	279	325	127	0.61	3.88	8.69	2.19	2.55

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 55°C (+131°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	249	63	73	69	0.35	0.95	3.66	0.92	1.07
-30 (-22)	348	88	102	82	0.40	1.32	4.27	1.08	1.25
-25 (-13)	466	117	137	95	0.46	1.78	4.91	1.24	1.44
-20 (- 4)	606	153	178	109	0.52	2.31	5.56	1.40	1.63
-15 (+ 5)	771	194	226	124	0.59	2.95	6.21	1.57	1.82
-10 (+14)	963	243	282	140	0.66	3.69	6.86	1.73	2.01

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	205	52	60	67	0.35	0.86	3.06	0.77	0.90
-30	(-22)	290	73	85	82	0.40	1.22	3.54	0.89	1.04
-25	(-13)	392	99	115	97	0.47	1.66	4.03	1.02	1.18
-20	(- 4)	514	130	151	114	0.54	2.18	4.54	1.14	1.33
-15	(+ 5)	659	166	193	132	0.62	2.80	5.03	1.27	1.47
-10	(+14)	830	209	243	151	0.70	3.54	5.50	1.39	1.61

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 45° to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		