

### COMPRESSOR DEFINITION

Designation	EM C55CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	700CA72

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	PSC		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	9.04	[cm <sup>3</sup> ] (0.552 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.45	[kg] (16.42 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	MI2021XV230	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	4(350)	[µF(VAC minimum)]
5 Motor protection	AE64FS	
6 Start winding resistance	21.45	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	26.20	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	4.07	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.54	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	0.79	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAE LBP-NOFAN Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
528	133	155	87	0.39	1.66	6.06	1.53	1.78

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	308	78	90	58	0.26	0.96	5.30	1.34	1.55	
-30 (-22)	421	106	123	68	0.30	1.32	6.23	1.57	1.83	
-25 (-13)	555	140	163	77	0.34	1.74	7.21	1.82	2.11	
-20 (- 4)	711	179	208	87	0.38	2.23	8.23	2.08	2.41	
-15 (+ 5)	891	224	261	96	0.42	2.80	9.32	2.35	2.73	
-10 (+14)	1097	277	322	105	0.46	3.46	10.45	2.63	3.06	

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	277	70	81	58	0.26	0.87	4.77	1.20	1.40	
-30 (-22)	386	97	113	69	0.31	1.21	5.58	1.41	1.64	
-25 (-13)	517	130	151	80	0.36	1.62	6.42	1.62	1.88	
-20 (- 4)	671	169	197	92	0.41	2.11	7.29	1.84	2.14	
-15 (+ 5)	850	214	249	104	0.46	2.68	8.18	2.06	2.40	
-10 (+14)	1057	266	310	116	0.52	3.33	9.10	2.29	2.67	

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	249	63	73	58	0.26	0.78	4.28	1.08	1.25	
-30 (-22)	352	89	103	70	0.31	1.10	5.02	1.26	1.47	
-25 (-13)	477	120	140	83	0.37	1.50	5.75	1.45	1.69	
-20 (- 4)	627	158	184	96	0.43	1.97	6.49	1.64	1.90	
-15 (+ 5)	803	202	235	111	0.50	2.53	7.23	1.82	2.12	
-10 (+14)	1007	254	295	126	0.57	3.18	7.97	2.01	2.34	

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	221	56	65	58	0.26	0.69	3.79	0.96	1.11
-30	(-22)	315	79	92	70	0.31	0.99	4.49	1.13	1.32
-25	(-13)	433	109	127	84	0.37	1.36	5.16	1.30	1.51
-20	(- 4)	576	145	169	100	0.44	1.81	5.80	1.46	1.70
-15	(+ 5)	746	188	219	116	0.52	2.35	6.42	1.62	1.88
-10	(+14)	946	238	277	135	0.61	2.99	7.02	1.77	2.06

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 45° to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		