

### COMPRESSOR DEFINITION

Designation	EM D46CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	700MA77

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	7.96	[cm <sup>3</sup> ] (0.486 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	17.600	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.75	[kg] (17.09 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD2-220V/TSD2-220V1.2	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	3(350)	[µF(VAC minimum)]
5 Motor protection	4TM197JDBYY-73	
6 Start winding resistance	21.95	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	23.00	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAE LBP-NOFAN Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
454	114	133	70	0.34	1.43	6.45	1.63	1.89

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 35°C (+95°F) )				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	269	68	79	46	0.24	0.84	5.85	1.47	1.71
-30	(-22)	361	91	106	54	0.27	1.13	6.70	1.69	1.96
-25	(-13)	477	120	140	62	0.31	1.50	7.68	1.93	2.25
-20	(- 4)	617	155	181	71	0.34	1.94	8.77	2.21	2.57
-15	(+ 5)	781	197	229	79	0.37	2.46	9.99	2.52	2.93
-10	(+14)	970	244	284	86	0.41	3.06	11.31	2.85	3.31

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 45°C (+113°F) )				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	245	62	72	46	0.24	0.77	5.30	1.34	1.55
-30	(-22)	333	84	97	55	0.28	1.04	6.05	1.52	1.77
-25	(-13)	445	112	130	64	0.32	1.40	6.88	1.73	2.02
-20	(- 4)	582	147	171	74	0.37	1.83	7.80	1.96	2.28
-15	(+ 5)	744	188	218	85	0.41	2.34	8.79	2.21	2.58
-10	(+14)	932	235	273	95	0.46	2.94	9.85	2.48	2.89

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 55°C (+131°F) )				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	216	55	63	47	0.25	0.68	4.70	1.18	1.38
-30	(-22)	298	75	87	55	0.29	0.93	5.39	1.36	1.58
-25	(-13)	405	102	119	66	0.34	1.27	6.13	1.54	1.80
-20	(- 4)	538	136	158	77	0.38	1.69	6.91	1.74	2.03
-15	(+ 5)	696	175	204	90	0.44	2.19	7.74	1.95	2.27
-10	(+14)	881	222	258	102	0.49	2.78	8.59	2.16	2.52

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	189	48	55	46	0.25	0.59	4.05	1.02	1.19
-30	(-22)	263	66	77	56	0.29	0.82	4.74	1.19	1.39
-25	(-13)	363	91	106	67	0.34	1.14	5.44	1.37	1.59
-20	(- 4)	490	123	143	80	0.40	1.54	6.15	1.55	1.80
-15	(+ 5)	642	162	188	94	0.46	2.02	6.85	1.73	2.01
-10	(+14)	822	207	241	109	0.52	2.59	7.54	1.90	2.21

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 45° to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		