

COMPRESSOR DEFINITION

Designation	EM D20CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	700KA98

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/12	[hp]
2 Displacement	3.97	[cm ³] (0.242 cu.in)
2.1 Bore [mm]	19.000	
2.2 Stroke [mm]	14.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.8	[kg] (17.20 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD2-220V	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	2.5(350)	[µF(VAC minimum)]
5 Motor protection	4TM129KFBYY	
6 Start winding resistance	22.16	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	51.44	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	2.10	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.36	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	0.44	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAE LBP-NOFAN Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
214	54	63	34	0.17	0.67	6.31	1.59	1.85

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 35°C (+95°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	132	33	39	24	0.12	0.41	5.47	1.38	1.60
-30 (-22)	177	45	52	27	0.13	0.55	6.58	1.66	1.93
-25 (-13)	235	59	69	31	0.15	0.74	7.53	1.90	2.21
-20 (- 4)	304	77	89	36	0.17	0.95	8.48	2.14	2.49
-15 (+ 5)	383	97	112	40	0.18	1.21	9.60	2.42	2.81
-10 (+14)	472	119	138	43	0.19	1.49	11.05	2.78	3.24

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	107	27	31	24	0.12	0.34	4.52	1.14	1.33
-30 (-22)	153	38	45	27	0.13	0.48	5.69	1.43	1.67
-25 (-13)	211	53	62	32	0.15	0.66	6.62	1.67	1.94
-20 (- 4)	281	71	82	37	0.17	0.88	7.48	1.88	2.19
-15 (+ 5)	361	91	106	43	0.19	1.14	8.44	2.13	2.47
-10 (+14)	451	114	132	47	0.21	1.42	9.66	2.43	2.83

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 55°C (+131°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	90	23	26	23	0.12	0.28	3.86	0.97	1.13
-30 (-22)	135	34	39	27	0.14	0.42	5.06	1.28	1.48
-25 (-13)	192	48	56	32	0.16	0.60	5.96	1.50	1.75
-20 (- 4)	261	66	77	39	0.19	0.82	6.73	1.69	1.97
-15 (+ 5)	341	86	100	45	0.21	1.07	7.51	1.89	2.20
-10 (+14)	431	109	126	51	0.23	1.36	8.50	2.14	2.49

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	70	18	21	22	0.11	0.22	3.20	0.81	0.94
-30	(-22)	112	28	33	26	0.13	0.35	4.43	1.12	1.30
-25	(-13)	168	42	49	32	0.16	0.53	5.28	1.33	1.55
-20	(- 4)	235	59	69	40	0.19	0.74	5.93	1.49	1.74
-15	(+ 5)	314	79	92	48	0.22	0.99	6.54	1.65	1.92
-10	(+14)	402	101	118	55	0.25	1.27	7.27	1.83	2.13

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 42° up + 45° to Back		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		