

COMPRESSOR DEFINITION

Designation	EM E32CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	711AA98

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	6.20	[cm ³] (0.378 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.600	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO2	
4 Weight (with oil charge)	8.2	[kg] (18.08 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	MI.E-START 2021	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	2(350)/2.5(350)/3(350)/4(350)	[µF(VAC minimum)]
5 Motor protection	AE37FN	
6 Start winding resistance	31.80	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	31.30	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			CECOMAFLBP-NOFAN Static		Evaporating temperature (Condensing temperature		-25°C (-13°F) 55°C (131°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
242	61	71	46	0.22	0.92	5.25	1.32	1.54

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	202	51	59	33	0.15	0.65	6.11	1.54	1.79
-30	(-22)	272	69	80	39	0.18	0.87	7.01	1.77	2.05
-25	(-13)	361	91	106	45	0.21	1.16	8.05	2.03	2.36
-20	(- 4)	471	119	138	51	0.23	1.51	9.22	2.32	2.70
-15	(+ 5)	599	151	176	57	0.26	1.93	10.49	2.64	3.07
-10	(+14)	748	188	219	63	0.29	2.41	11.85	2.99	3.47

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	161	41	47	32	0.16	0.56	5.04	1.27	1.48
-30	(-22)	223	56	65	39	0.19	0.78	5.77	1.45	1.69
-25	(-13)	304	77	89	46	0.22	1.06	6.58	1.66	1.93
-20	(- 4)	402	101	118	54	0.25	1.40	7.47	1.88	2.19
-15	(+ 5)	519	131	152	62	0.28	1.81	8.40	2.12	2.46
-10	(+14)	654	165	192	70	0.32	2.29	9.36	2.36	2.74

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	121	31	35	31	0.15	0.46	3.90	0.98	1.14
-30	(-22)	174	44	51	38	0.19	0.66	4.56	1.15	1.34
-25	(-13)	244	61	71	46	0.23	0.93	5.26	1.33	1.54
-20	(- 4)	331	83	97	55	0.27	1.26	5.96	1.50	1.75
-15	(+ 5)	434	109	127	65	0.31	1.66	6.66	1.68	1.95
-10	(+14)	554	140	162	76	0.35	2.12	7.33	1.85	2.15

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 42° up + 45° to Back		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		