

### COMPRESSOR DEFINITION

Designation	EM C32CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	700TA95

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	5.96	[cm <sup>3</sup> ] (0.364 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.45	[kg] (16.42 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	MI.E-START 2021	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	2(350)/2.5(350)	[µF(VAC minimum)]
5 Motor protection	AX24BNXX	
6 Start winding resistance	38.00	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	40.20	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			<b>CECOMAFLBP-NOFAN</b> Static		Evaporating temperature (Condensing temperature	-25°C (-13°F) 55°C (131°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
234	59	69	49	0.24	0.89	4.80	1.21	1.41

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		<b>CECOMAF-NOFAN</b> Static				(Condensing temperature 35°C (+95°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	202	51	59	34	0.17	0.65	5.91	1.49	1.73
-30 (-22)	264	67	77	41	0.19	0.85	6.53	1.65	1.91
-25 (-13)	349	88	102	48	0.22	1.12	7.36	1.85	2.16
-20 (- 4)	454	114	133	54	0.24	1.46	8.37	2.11	2.45
-15 (+ 5)	580	146	170	61	0.27	1.87	9.58	2.41	2.81
-10 (+14)	724	182	212	66	0.30	2.34	10.96	2.76	3.21

TEST CONDITIONS: @220V50Hz		<b>CECOMAF-NOFAN</b> Static				(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	159	40	47	34	0.17	0.55	4.68	1.18	1.37
-30 (-22)	214	54	63	41	0.20	0.74	5.25	1.32	1.54
-25 (-13)	289	73	85	48	0.23	1.01	5.94	1.50	1.74
-20 (- 4)	383	97	112	56	0.26	1.34	6.75	1.70	1.98
-15 (+ 5)	494	125	145	64	0.30	1.73	7.66	1.93	2.25
-10 (+14)	622	157	182	72	0.34	2.18	8.67	2.19	2.54

TEST CONDITIONS: @220V50Hz		<b>CECOMAF-NOFAN</b> Static				(Condensing temperature 55°C (+131°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	124	31	36	35	0.17	0.47	3.62	0.91	1.06
-30 (-22)	172	43	50	41	0.20	0.65	4.19	1.06	1.23
-25 (-13)	238	60	70	49	0.24	0.91	4.80	1.21	1.41
-20 (- 4)	320	81	94	58	0.28	1.22	5.45	1.37	1.60
-15 (+ 5)	418	105	123	68	0.33	1.60	6.12	1.54	1.79
-10 (+14)	531	134	156	78	0.38	2.04	6.81	1.72	2.00

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	94	24	28	35	0.16	0.40	2.63	0.66	0.77
-30	(-22)	136	34	40	42	0.20	0.57	3.25	0.82	0.95
-25	(-13)	193	49	57	51	0.24	0.82	3.83	0.97	1.12
-20	(- 4)	265	67	78	61	0.29	1.12	4.37	1.10	1.28
-15	(+ 5)	351	88	103	73	0.35	1.49	4.85	1.22	1.42
-10	(+14)	448	113	131	85	0.40	1.91	5.27	1.33	1.54

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 45° to Back		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		