

COMPRESSOR DEFINITION

Designation	EM X20CLC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	700IA98

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low-Medium Back Pressure (Light Commercial)		
4.1 Evaporating temperature range	-35°C to 0°C	(-31°F to 32°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/12	[hp]
2 Displacement	3.97	[cm ³] (0.242 cu.in)
2.1 Bore [mm]	19.000	
2.2 Stroke [mm]	14.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.1	[kg] (15.65 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	MI2021XV230	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	4(250)/2.5(350)/2(350)	[µF(VAC minimum)]
5 Motor protection	AE23AHNX	
6 Start winding resistance	37.74	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	68.28	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	2.12	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.34	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	0.41	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAE LBP-NOFAN Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
214	54	63	39	0.19	0.67	5.43	1.37	1.59

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static					(Condensing temperature 35°C (+95°F))			
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	114	29	33	29	0.13	0.36	3.88	0.98	1.14
-30	(-22)	163	41	48	33	0.14	0.51	4.91	1.24	1.44
-25	(-13)	220	55	64	37	0.16	0.69	5.97	1.51	1.75
-20	(- 4)	288	73	84	40	0.17	0.90	7.13	1.80	2.09
-15	(+ 5)	369	93	108	44	0.19	1.16	8.41	2.12	2.46
-10	(+14)	464	117	136	47	0.21	1.46	9.86	2.48	2.89
-5	(+23)	576	145	169	50	0.22	1.82	11.52	2.90	3.37
0	(+32)	708	178	207	53	0.23	2.24	13.44	3.39	3.94

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static					(Condensing temperature 45°C (+113°F))			
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	116	29	34	29	0.14	0.36	3.93	0.99	1.15
-30	(-22)	161	41	47	33	0.15	0.51	4.85	1.22	1.42
-25	(-13)	215	54	63	37	0.17	0.67	5.76	1.45	1.69
-20	(- 4)	279	70	82	42	0.19	0.88	6.70	1.69	1.96
-15	(+ 5)	355	89	104	46	0.21	1.12	7.70	1.94	2.26
-10	(+14)	445	112	130	50	0.23	1.40	8.83	2.22	2.59
-5	(+23)	552	139	162	55	0.25	1.75	10.10	2.55	2.96
0	(+32)	677	171	198	59	0.27	2.15	11.58	2.92	3.39

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static					(Condensing temperature 55°C (+131°F))			
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	100	25	29	30	0.14	0.31	3.37	0.85	0.99
-30	(-22)	144	36	42	34	0.16	0.45	4.26	1.07	1.25
-25	(-13)	195	49	57	38	0.18	0.61	5.09	1.28	1.49
-20	(- 4)	256	65	75	43	0.20	0.80	5.90	1.49	1.73
-15	(+ 5)	329	83	96	49	0.23	1.04	6.71	1.69	1.97
-10	(+14)	416	105	122	55	0.26	1.31	7.59	1.91	2.22
-5	(+23)	519	131	152	60	0.28	1.64	8.57	2.16	2.51
0	(+32)	641	161	188	66	0.31	2.03	9.68	2.44	2.84

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	81	20	24	30	0.14	0.25	2.71	0.68	0.79
-30	(-22)	124	31	36	34	0.16	0.39	3.67	0.92	1.07
-25	(-13)	175	44	51	39	0.18	0.55	4.50	1.13	1.32
-20	(- 4)	236	59	69	45	0.21	0.74	5.25	1.32	1.54
-15	(+ 5)	308	78	90	52	0.24	0.97	5.96	1.50	1.75
-10	(+14)	393	99	115	59	0.27	1.24	6.67	1.68	1.96
-5	(+23)	494	125	145	66	0.31	1.56	7.43	1.87	2.18
0	(+32)	613	155	180	74	0.34	1.95	8.27	2.08	2.42

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 42° up + 45° to Back		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		