

COMPRESSOR DEFINITION

Designation	EM T45HDR
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513306045

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	High Back Pressure (Commercial Compressors)		
4.1 Evaporating temperature range	-15°C to 10°C	(5°F to 50°F)	
5 Motor type	CSIR		
6 Starting torque	HST - Hight starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm ²] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm ²] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/7	[hp]
2 Displacement	3.97	[cm ³] (0.242 cu.in)
2.1 Bore [mm]	19.000	
2.2 Stroke [mm]	14.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	7.52	[kg] (16.58 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm ²] (2.84 to 4.27 psig)

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	QL2-3.35 **	
3 Start capacitor	64-77(280)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	T0043/G5	
6 Start winding resistance	18.10	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	16.25	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			EN12900HBP_HH Static		Evaporating temperature (Condensing temperature		5°C (41°F) 50°C (122°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
1280	323	375	147	0.93	8.75	8.74	2.20	2.56

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			EN12900HH Static		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+5)	674	170	197	98	0.82	3.94	6.88	1.73	2.01
-10	(+14)	845	213	248	106	0.84	4.96	7.97	2.01	2.33
-5	(+23)	1040	262	305	113	0.85	6.13	9.20	2.32	2.69
0	(+32)	1270	320	372	120	0.86	7.52	10.61	2.67	3.11
+5	(+41)	1544	389	452	126	0.87	9.20	12.24	3.08	3.59
+10	(+50)	1872	472	548	132	0.89	11.24	14.14	3.56	4.14

TEST CONDITIONS: @220V50Hz			EN12900HH Static		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+5)	588	148	172	102	0.82	3.75	5.77	1.45	1.69
-10	(+14)	744	188	218	113	0.85	4.76	6.61	1.67	1.94
-5	(+23)	921	232	270	122	0.87	5.92	7.55	1.90	2.21
0	(+32)	1129	285	331	131	0.89	7.30	8.63	2.17	2.53
+5	(+41)	1377	347	404	139	0.91	8.97	9.88	2.49	2.90
+10	(+50)	1676	422	491	148	0.94	10.99	11.36	2.86	3.33

TEST CONDITIONS: @220V50Hz			EN12900HH Static		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+5)	503	127	147	107	0.83	3.55	4.72	1.19	1.38
-10	(+14)	645	163	189	120	0.86	4.55	5.39	1.36	1.58
-5	(+23)	804	203	235	132	0.89	5.70	6.11	1.54	1.79
0	(+32)	989	249	290	143	0.92	7.07	6.92	1.74	2.03
+5	(+41)	1212	305	355	154	0.95	8.73	7.86	1.98	2.30
+10	(+50)	1481	373	434	165	0.99	10.75	8.98	2.26	2.63

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted parallel BP+24°to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		