

### COMPRESSOR DEFINITION

Designation	EM T6144Y
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513306221

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	High Back Pressure (Commercial Compressors)		
4.1 Evaporating temperature range	-15°C to 10°C	(5°F to 50°F)	
5 Motor type	CSIR		
6 Starting torque	HST - High starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/5	[hp]
2 Displacement	9.04	[cm <sup>3</sup> ] (0.552 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO10	
4 Weight (with oil charge)	7.7	[kg] (16.98 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	MTRP-0015/QL2-3.76 **	
3 Start capacitor	43-53(330)	[μF(VAC minimum)]
4 Run capacitor	-	[μF(VAC minimum)]
5 Motor protection	DRB170K52AXF	
6 Start winding resistance	21.10	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	14.40	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			EN12900HBP_HH Fan		Evaporating temperature (Condensing temperature		5°C (41°F) 50°C (122°F))	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
1659	418	486	202	1.18		8.23	2.07	2.41

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			EN12900HH Fan		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+ 5)	830	209	243	127	0.94	2.68	6.53	1.65	1.91
-10	(+14)	1053	265	309	139	0.98	3.41	7.58	1.91	2.22
-5	(+23)	1308	330	383	152	1.02	4.24	8.63	2.17	2.53
0	(+32)	1599	403	468	165	1.06	5.20	9.67	2.44	2.83
+5	(+41)	1927	486	565	180	1.11	6.28	10.71	2.70	3.14
+10	(+50)	2298	579	673	196	1.16	7.52	11.72	2.95	3.44

TEST CONDITIONS: @220V50Hz			EN12900HH Fan		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+ 5)	760	192	223	136	0.96	2.66	5.60	1.41	1.64
-10	(+14)	962	243	282	149	1.01	3.38	6.45	1.63	1.89
-5	(+23)	1193	301	350	163	1.05	4.20	7.31	1.84	2.14
0	(+32)	1457	367	427	178	1.10	5.14	8.18	2.06	2.40
+5	(+41)	1757	443	515	194	1.15	6.22	9.06	2.28	2.65
+10	(+50)	2095	528	614	211	1.21	7.45	9.93	2.50	2.91

TEST CONDITIONS: @220V50Hz			EN12900HH Fan		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+ 5)	679	171	199	142	0.98	2.61	4.79	1.21	1.40
-10	(+14)	855	215	250	158	1.03	3.28	5.40	1.36	1.58
-5	(+23)	1056	266	309	175	1.09	4.07	6.04	1.52	1.77
0	(+32)	1288	325	377	192	1.15	4.98	6.71	1.69	1.97
+5	(+41)	1552	391	455	210	1.21	6.03	7.39	1.86	2.17
+10	(+50)	1854	467	543	229	1.27	7.23	8.09	2.04	2.37

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted parallel BP+24°to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		