

### COMPRESSOR DEFINITION

Designation	EM Y60HSC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513308598

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/6	[hp]
2 Displacement	4.99	[cm <sup>3</sup> ] (0.305 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	14.400	
3 Lubricant charge	160	[ml] (5.41 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	8.24	[kg] (18.17 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	7M220MD3/8EA17C3/8EA5B3/8M220MD3/QPS2-A22MD3/QPS	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	5(290)	[µF(VAC minimum)]
5 Motor protection	4TM189KFBYY-53	
6 Start winding resistance	15.54	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	23.56	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	4.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.64	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
492	124	144	94	0.43	2.80	5.23	1.32	1.53

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 35°C (+95°F) )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	285	72	83	62	0.29	1.61	4.57	1.15	1.34
-30 (-22)	388	98	114	73	0.34	2.20	5.31	1.34	1.56
-25 (-13)	511	129	150	83	0.39	2.90	6.13	1.55	1.80
-20 (- 4)	658	166	193	94	0.44	3.75	7.03	1.77	2.06
-15 (+ 5)	834	210	244	105	0.48	4.76	8.01	2.02	2.35
-10 (+14)	1042	263	305	115	0.52	5.97	9.08	2.29	2.66

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F) )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	266	67	78	64	0.29	1.50	4.16	1.05	1.22
-30 (-22)	366	92	107	75	0.34	2.08	4.87	1.23	1.43
-25 (-13)	489	123	143	87	0.40	2.77	5.62	1.42	1.65
-20 (- 4)	636	160	186	99	0.45	3.62	6.42	1.62	1.88
-15 (+ 5)	814	205	238	112	0.51	4.64	7.27	1.83	2.13
-10 (+14)	1024	258	300	125	0.57	5.87	8.17	2.06	2.39

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F) )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	231	58	68	65	0.30	1.31	3.59	0.90	1.05
-30 (-22)	326	82	95	77	0.35	1.85	4.27	1.08	1.25
-25 (-13)	443	112	130	89	0.41	2.52	4.97	1.25	1.46
-20 (- 4)	587	148	172	103	0.48	3.34	5.68	1.43	1.67
-15 (+ 5)	762	192	223	118	0.55	4.35	6.41	1.62	1.88
-10 (+14)	972	245	285	135	0.63	5.57	7.17	1.81	2.10

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	200	50	59	66	0.30	1.13	2.98	0.75	0.87
-30	(-22)	285	72	83	78	0.36	1.61	3.66	0.92	1.07
-25	(-13)	393	99	115	91	0.42	2.23	4.32	1.09	1.27
-20	(- 4)	530	134	155	107	0.49	3.02	4.97	1.25	1.46
-15	(+ 5)	699	176	205	125	0.57	3.99	5.60	1.41	1.64
-10	(+14)	904	228	265	145	0.67	5.18	6.23	1.57	1.82

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F/AMEM version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		