

### COMPRESSOR DEFINITION

Designation	EM D55CLT
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513300674

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	103 to 140 V
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	0.13	[hp]
2 Displacement	9.04	[cm <sup>3</sup> ] (0.552 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.98	[kg] (17.59 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD- 115V	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	12(180)/15(180)	[µF(VAC minimum)]
5 Motor protection	4TM319NFBYY-53	
6 Start winding resistance	5.30	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	4.25	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	14.60	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	2.10	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
604	152	177	96	0.83	1.90	6.31	1.59	1.85

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	361	91	106	64	0.57	1.13	5.64	1.42	1.65
-30 (-22)	485	122	142	74	0.62	1.52	6.54	1.65	1.92
-25 (-13)	637	160	187	85	0.71	2.00	7.49	1.89	2.20
-20 (- 4)	821	207	240	97	0.83	2.58	8.50	2.14	2.49
-15 (+ 5)	1041	262	305	109	0.95	3.28	9.54	2.40	2.80
-10 (+14)	1302	328	381	123	1.08	4.11	10.61	2.67	3.11

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	331	83	97	65	0.58	1.04	5.08	1.28	1.49
-30 (-22)	452	114	132	77	0.66	1.42	5.86	1.48	1.72
-25 (-13)	600	151	176	90	0.77	1.88	6.70	1.69	1.96
-20 (- 4)	781	197	229	103	0.90	2.45	7.58	1.91	2.22
-15 (+ 5)	996	251	292	117	1.04	3.14	8.49	2.14	2.49
-10 (+14)	1253	316	367	133	1.18	3.95	9.42	2.37	2.76

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	298	75	87	65	0.56	0.93	4.57	1.15	1.34
-30 (-22)	414	104	121	79	0.66	1.30	5.26	1.33	1.54
-25 (-13)	557	140	163	93	0.80	1.75	6.00	1.51	1.76
-20 (- 4)	730	184	214	108	0.95	2.30	6.77	1.71	1.98
-15 (+ 5)	940	237	275	124	1.10	2.96	7.57	1.91	2.22
-10 (+14)	1189	300	348	142	1.25	3.75	8.37	2.11	2.45

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	264	66	77	64	0.57	0.83	4.12	1.04	1.21
-30	(-22)	372	94	109	78	0.70	1.17	4.73	1.19	1.39
-25	(-13)	506	128	148	94	0.86	1.59	5.38	1.36	1.58
-20	(- 4)	671	169	197	111	1.03	2.11	6.06	1.53	1.78
-15	(+ 5)	871	220	255	129	1.20	2.74	6.76	1.70	1.98
-10	(+14)	1110	280	325	149	1.36	3.50	7.46	1.88	2.19

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EUEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		