

COMPRESSOR DEFINITION

Designation	EM 3C60HLT
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513301656

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	140 to 103 V
8.2 LBP (43°C Ambient temperature)	Static	-	103 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm ²] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm ²] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	5.19	[cm ³] (0.317 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	7.6	[kg] (16.75 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm ²] (2.84 to 4.27 psig)

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD2-115V/TSD2-115V0.6	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	10(250)/15(250)/12(250)	[µF(VAC minimum)]
5 Motor protection	4TM302KFBYY-53	
6 Start winding resistance	7.04	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	4.80	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	10.90	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	2.30	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	2.26	[A] - Measured according to UL 984
11 Approval boards certification	UL	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
658	166	193	106	0.92	3.74	6.23	1.57	1.83

E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	336	85	99	62	0.59	1.90	5.42	1.37	1.59
-30 (-22)	495	125	145	76	0.69	2.81	6.48	1.63	1.90
-25 (-13)	651	164	191	88	0.79	3.69	7.42	1.87	2.17
-20 (- 4)	822	207	241	99	0.88	4.68	8.36	2.11	2.45
-15 (+ 5)	1030	260	302	109	0.98	5.88	9.40	2.37	2.75
-10 (+14)	1293	326	379	120	1.08	7.41	10.64	2.68	3.12

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	324	82	95	68	0.62	1.83	4.74	1.19	1.39
-30 (-22)	486	122	142	83	0.75	2.75	5.84	1.47	1.71
-25 (-13)	639	161	187	95	0.86	3.63	6.74	1.70	1.98
-20 (- 4)	804	203	236	107	0.97	4.58	7.57	1.91	2.22
-15 (+ 5)	1000	252	293	119	1.08	5.71	8.41	2.12	2.46
-10 (+14)	1246	314	365	132	1.21	7.14	9.37	2.36	2.74

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	274	69	80	71	0.57	1.55	3.85	0.97	1.13
-30 (-22)	444	112	130	86	0.71	2.52	5.07	1.28	1.49
-25 (-13)	601	152	176	100	0.85	3.41	6.02	1.52	1.77
-20 (- 4)	765	193	224	113	0.98	4.35	6.81	1.72	2.00
-15 (+ 5)	954	240	280	127	1.12	5.44	7.53	1.90	2.21
-10 (+14)	1189	300	348	143	1.27	6.81	8.30	2.09	2.43

E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	187	47	55	70	0.53	1.06	2.70	0.68	0.79
-30	(-22)	371	93	109	87	0.70	2.10	4.13	1.04	1.21
-25	(-13)	537	135	157	102	0.87	3.05	5.21	1.31	1.53
-20	(- 4)	704	177	206	117	1.04	4.01	6.04	1.52	1.77
-15	(+ 5)	892	225	261	133	1.20	5.09	6.73	1.70	1.97
-10	(+14)	1121	282	328	152	1.39	6.42	7.39	1.86	2.16

F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		