

### COMPRESSOR DEFINITION

Designation	EM 2C32CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513304600

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/7	[hp]
2 Displacement	5.96	[cm <sup>3</sup> ] (0.364 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO5	
4 Weight (with oil charge)	7.68	[kg] (16.93 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	8EA17C3/QPS2-A22MD3	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	5(350)	[µF(VAC minimum)]
5 Motor protection	4TM110NFBYY-53	
6 Start winding resistance	31.70	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	34.50	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	2.60	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - IRAM - UKCA	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			<b>CECOMAFLBP-NOFAN</b> Static		Evaporating temperature (Condensing temperature	-25°C (-13°F) 55°C (131°F)		
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
248	62	73	56	0.32	0.95	4.41	1.11	1.29

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		<b>CECOMAF-NOFAN</b> Static				(Condensing temperature 35°C (+95°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	194	49	57	40	0.28	0.62	4.83	1.22	1.41
-30 (-22)	258	65	76	46	0.27	0.83	5.62	1.42	1.65
-25 (-13)	338	85	99	52	0.27	1.09	6.59	1.66	1.93
-20 (- 4)	436	110	128	57	0.27	1.40	7.72	1.95	2.26
-15 (+ 5)	555	140	163	62	0.28	1.79	8.99	2.26	2.63
-10 (+14)	697	176	204	67	0.28	2.25	10.38	2.62	3.04

TEST CONDITIONS: @220V50Hz		<b>CECOMAF-NOFAN</b> Static				(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	160	40	47	41	0.30	0.55	3.95	1.00	1.16
-30 (-22)	219	55	64	48	0.29	0.76	4.60	1.16	1.35
-25 (-13)	293	74	86	54	0.29	1.02	5.38	1.36	1.58
-20 (- 4)	382	96	112	61	0.30	1.33	6.26	1.58	1.83
-15 (+ 5)	490	124	144	68	0.30	1.71	7.22	1.82	2.12
-10 (+14)	619	156	181	75	0.30	2.17	8.26	2.08	2.42

TEST CONDITIONS: @220V50Hz		<b>CECOMAF-NOFAN</b> Static				(Condensing temperature 55°C (+131°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	127	32	37	40	0.31	0.48	3.18	0.80	0.93
-30 (-22)	181	46	53	48	0.31	0.69	3.76	0.95	1.10
-25 (-13)	247	62	72	56	0.32	0.94	4.41	1.11	1.29
-20 (- 4)	327	82	96	64	0.32	1.25	5.11	1.29	1.50
-15 (+ 5)	424	107	124	72	0.33	1.62	5.85	1.47	1.71
-10 (+14)	539	136	158	81	0.34	2.07	6.61	1.66	1.94

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	96	24	28	39	0.33	0.41	2.41	0.61	0.71
-30	(-22)	144	36	42	48	0.34	0.61	2.98	0.75	0.87
-25	(-13)	202	51	59	56	0.35	0.85	3.58	0.90	1.05
-20	(- 4)	272	69	80	66	0.36	1.15	4.17	1.05	1.22
-15	(+ 5)	356	90	104	76	0.37	1.51	4.75	1.20	1.39
-10	(+14)	456	115	134	87	0.38	1.95	5.29	1.33	1.55

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EUEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted parallel BP+24°to Back		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		