

### COMPRESSOR DEFINITION

Designation	EM U55CLR
Nominal Voltage/Frequency	200-240 V 50 Hz
Engineering Number	513300574

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	200-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	CSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	150 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	150 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	9.04	[cm <sup>3</sup> ] (0.552 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.5	[kg] (16.53 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	200-240 V 50 Hz ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	QL2-3.7	
3 Start capacitor	88-108(330)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	DRB26N61A2	
6 Start winding resistance		[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance		[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CCC	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
535	135	157	104	0.90	1.68	5.14	1.30	1.51

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	324	82	95	70	0.82	1.01	4.60	1.16	1.35
-30 (-22)	419	106	123	80	0.84	1.31	5.29	1.33	1.55
-25 (-13)	541	136	158	89	0.85	1.70	6.08	1.53	1.78
-20 (- 4)	692	174	203	99	0.87	2.17	6.98	1.76	2.05
-15 (+ 5)	875	221	256	110	0.90	2.75	7.98	2.01	2.34
-10 (+14)	1095	276	321	120	0.93	3.45	9.09	2.29	2.66

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	291	73	85	71	0.82	0.91	4.10	1.03	1.20
-30 (-22)	390	98	114	82	0.84	1.22	4.76	1.20	1.39
-25 (-13)	513	129	150	93	0.86	1.61	5.49	1.38	1.61
-20 (- 4)	663	167	194	105	0.88	2.08	6.29	1.59	1.84
-15 (+ 5)	843	213	247	118	0.91	2.65	7.16	1.80	2.10
-10 (+14)	1058	267	310	131	0.95	3.34	8.09	2.04	2.37

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	260	65	76	71	0.82	0.81	3.66	0.92	1.07
-30 (-22)	361	91	106	83	0.84	1.13	4.32	1.09	1.27
-25 (-13)	484	122	142	96	0.87	1.52	5.01	1.26	1.47
-20 (- 4)	631	159	185	110	0.90	1.98	5.73	1.44	1.68
-15 (+ 5)	808	204	237	125	0.93	2.54	6.48	1.63	1.90
-10 (+14)	1017	256	298	140	0.98	3.21	7.26	1.83	2.13

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	219	55	64	70	0.82	0.69	3.14	0.79	0.92
-30	(-22)	321	81	94	84	0.84	1.01	3.81	0.96	1.12
-25	(-13)	443	112	130	99	0.87	1.39	4.47	1.13	1.31
-20	(- 4)	587	148	172	115	0.91	1.85	5.13	1.29	1.50
-15	(+ 5)	759	191	222	132	0.95	2.39	5.78	1.46	1.69
-10	(+14)	960	242	281	150	1.01	3.03	6.43	1.62	1.88

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.2 +0.05/+0.05	[mm]	(0.244" +0.002"/+0.002")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 40° up + 45° to Back		
3.2 DISCHARGE	4.9 +0.10/-0.05	[mm]	(0.193" +0.004"/-0.002")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 24° to Back		
3.3 PROCESS	6.2 +0.05/+0.05	[mm]	(0.244" +0.002"/+0.002")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 40° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		