

COMPRESSOR DEFINITION

Designation	EM 2C46CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513304580

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	198 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	198 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	7.7	[kgf/cm ²] (109 psig)	/ °C - °F
9.2 Peak (gauge)	9.8	[kgf/cm ²] (139 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/6	[hp]
2 Displacement	7.96	[cm ³] (0.486 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	17.600	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.68	[kg] (16.93 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	M.I.E-START 2021	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	4(310)	[µF(VAC minimum)]
5 Motor protection	AE37FN	
6 Start winding resistance	20.60	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	23.30	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	4.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.60	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			CECOMAFLBP-NOFAN Static		Evaporating temperature (Condensing temperature		-25°C (-13°F) 55°C (131°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
342	86	100	72	0.34	1.30	4.73	1.19	1.39

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	260	66	76	49	0.23	0.83	5.25	1.32	1.54
-30	(-22)	354	89	104	58	0.25	1.14	6.15	1.55	1.80
-25	(-13)	464	117	136	66	0.28	1.49	7.08	1.78	2.08
-20	(- 4)	595	150	174	74	0.32	1.91	8.09	2.04	2.37
-15	(+ 5)	752	189	220	82	0.36	2.42	9.20	2.32	2.70
-10	(+14)	939	237	275	90	0.39	3.03	10.46	2.64	3.07

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	215	54	63	51	0.22	0.75	4.25	1.07	1.24
-30	(-22)	301	76	88	60	0.25	1.05	5.01	1.26	1.47
-25	(-13)	401	101	117	69	0.29	1.40	5.78	1.46	1.69
-20	(- 4)	520	131	152	79	0.33	1.81	6.58	1.66	1.93
-15	(+ 5)	663	167	194	89	0.38	2.31	7.46	1.88	2.19
-10	(+14)	834	210	244	99	0.43	2.92	8.44	2.13	2.47

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	178	45	52	52	0.23	0.68	3.44	0.87	1.01
-30	(-22)	253	64	74	62	0.26	0.96	4.10	1.03	1.20
-25	(-13)	341	86	100	72	0.30	1.30	4.73	1.19	1.39
-20	(- 4)	446	112	131	83	0.35	1.70	5.36	1.35	1.57
-15	(+ 5)	573	144	168	95	0.41	2.19	6.03	1.52	1.77
-10	(+14)	727	183	213	107	0.47	2.79	6.76	1.70	1.98

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	149	38	44	52	0.24	0.63	2.82	0.71	0.83
-30	(-22)	212	53	62	62	0.27	0.89	3.41	0.86	1.00
-25	(-13)	285	72	84	73	0.31	1.20	3.93	0.99	1.15
-20	(- 4)	374	94	110	85	0.37	1.59	4.42	1.11	1.29
-15	(+ 5)	483	122	142	99	0.43	2.06	4.90	1.24	1.44
-10	(+14)	616	155	181	114	0.50	2.63	5.42	1.37	1.59

F - EXTERNAL CHARACTERISTICS

1 Base plate	New Base Plate EUEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted parallel BP+24°to Back		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		