

### COMPRESSOR DEFINITION

Designation	EM T2117U
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513306244

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-290		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure R290		
4.1 Evaporating temperature range	-40°C to -10°C	(-40°F to 14°F)	
5 Motor type	CSIR		
6 Starting torque	HST - Hight starting torque		
7 Expantion device	Capillary tube or Expansion valve		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	18.4	[kgf/cm²] (262 psig)	/ °C - °F
9.2 Peak	20.6	[kgf/cm²] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/5	[hp]
2 Displacement	4.50	[cm³] (0.275 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	13.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	7.76	[kg] (17.11 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm²] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	MTRP-0015/QL2-3.76 **	
3 Start capacitor	43-53(330)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	T0231/G6	
6 Start winding resistance	21.10	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	14.40	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	7.70	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F))	
Cooling capacity  +/- 5%			Power consumption  +/- 5%	Current consumption  +/- 5%	Gas flow rate  +/- 5%	EFFICIENCY RATE  +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
712	179	209	151	1.04	2.12	4.72	1.19	1.38

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 35°C (+95°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-40	(-40)	361	91	106	97	0.89	1.07	3.72	0.94	1.09
-35	(-31)	467	118	137	107	0.90	1.38	4.36	1.10	1.28
-30	(-22)	594	150	174	118	0.92	1.76	5.04	1.27	1.48
-25	(-13)	745	188	218	128	0.94	2.22	5.81	1.46	1.70
-20	(- 4)	923	233	270	138	0.97	2.75	6.69	1.69	1.96
-15	(+ 5)	1131	285	331	147	1.00	3.39	7.72	1.95	2.26
-10	(+14)	1373	346	402	153	1.04	4.13	8.95	2.26	2.62

TEST CONDITIONS:		ASHRAE32				(Condensing temperature 45°C (+113°F) )				
@220V50Hz		Static								
Evaporating temperature		Cooling capacity			Power consumption	Current consumption	Gas flow rate	EFFICIENCY RATE		
		+/- 5%			+/- 5%	+/- 5%	+/- 5%	+/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-40	(-40)	318	80	93	100	0.90	0.94	3.19	0.80	0.93
-35	(-31)	424	107	124	111	0.92	1.26	3.81	0.96	1.12
-30	(-22)	550	139	161	124	0.94	1.63	4.44	1.12	1.30
-25	(-13)	698	176	204	137	0.97	2.07	5.10	1.28	1.49
-20	(- 4)	871	220	255	149	1.01	2.60	5.83	1.47	1.71
-15	(+ 5)	1074	271	315	161	1.05	3.22	6.67	1.68	1.95
-10	(+14)	1308	330	383	171	1.09	3.94	7.66	1.93	2.24

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 55°C (+131°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-40	(-40)	270	68	79	99	0.89	0.80	2.72	0.68	0.80
-35	(-31)	377	95	110	113	0.92	1.12	3.34	0.84	0.98
-30	(-22)	502	127	147	128	0.96	1.49	3.93	0.99	1.15
-25	(-13)	648	163	190	144	1.00	1.93	4.50	1.13	1.32
-20	(- 4)	818	206	240	160	1.04	2.44	5.11	1.29	1.50
-15	(+ 5)	1016	256	298	176	1.09	3.04	5.77	1.46	1.69
-10	(+14)	1244	313	365	190	1.15	3.74	6.55	1.65	1.92

## F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted parallel BP+24°to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		