

### COMPRESSOR DEFINITION

Designation	EM T45CDP
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513306241

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	High Back Pressure (Commercial Compressors)		
4.1 Evaporating temperature range	-15°C to 10°C	(5°F to 50°F)	
5 Motor type	RSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/8	[hp]
2 Displacement	6.78	[cm <sup>3</sup> ] (0.414 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	MINERAL / ISO10	
4 Weight (with oil charge)	7.65	[kg] (16.87 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	V230	
3 Start capacitor	-	[μF(VAC minimum)]
4 Run capacitor	-	[μF(VAC minimum)]
5 Motor protection	T0357/07	
6 Start winding resistance	26.90	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	17.50	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	5.90	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	2.20	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAEHBP46 Static		Evaporating temperature (Condensing temperature		7.2°C (44.96°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
1354	341	397	146	0.91	4.77	9.25	2.33	2.71

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE46 Static		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+ 5)	671	169	197	87	0.75	2.01	7.73	1.95	2.26
-10	(+14)	845	213	248	95	0.76	2.53	8.94	2.25	2.62
-5	(+23)	1049	264	307	102	0.78	3.15	10.27	2.59	3.01
0	(+32)	1284	324	376	109	0.80	3.86	11.74	2.96	3.44
+5	(+41)	1553	391	455	116	0.82	4.69	13.39	3.37	3.92
+10	(+50)	1860	469	545	122	0.84	5.64	15.23	3.84	4.46

TEST CONDITIONS: @220V50Hz			ASHRAE46 Static		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+ 5)	595	150	174	92	0.76	1.92	6.45	1.63	1.89
-10	(+14)	752	189	220	101	0.78	2.42	7.41	1.87	2.17
-5	(+23)	936	236	274	111	0.80	3.03	8.45	2.13	2.48
0	(+32)	1151	290	337	120	0.83	3.73	9.59	2.42	2.81
+5	(+41)	1399	353	410	129	0.86	4.55	10.86	2.74	3.18
+10	(+50)	1683	424	493	137	0.89	5.50	12.27	3.09	3.60

TEST CONDITIONS: @220V50Hz			ASHRAE46 Static		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-15	(+ 5)	517	130	152	98	0.77	1.81	5.26	1.33	1.54
-10	(+14)	654	165	192	108	0.80	2.29	6.04	1.52	1.77
-5	(+23)	817	206	239	119	0.83	2.87	6.86	1.73	2.01
0	(+32)	1009	254	296	131	0.86	3.55	7.72	1.95	2.26
+5	(+41)	1233	311	361	142	0.90	4.36	8.67	2.18	2.54
+10	(+50)	1492	376	437	153	0.94	5.29	9.72	2.45	2.85

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted parallel BP+24°to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		