

### COMPRESSOR DEFINITION

Designation	EM C32CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	710FA96

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	6.20	[cm <sup>3</sup> ] (0.378 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.600	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO2	
4 Weight (with oil charge)	7.4	[kg] (16.31 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	MI.E-START 2021	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	4(350)/3(350)/2.5(350)/2(350)	[µF(VAC minimum)]
5 Motor protection	AX37FN	
6 Start winding resistance	25.70	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	41.90	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAE LBP-NOFAN Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
331	83	97	54	0.26	1.04	6.11	1.54	1.79

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 35°C (+95°F) )			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	207	52	61	34	0.17	0.65	6.06	1.53	1.78
-30 (-22)	270	68	79	41	0.19	0.85	6.68	1.68	1.96
-25 (-13)	357	90	105	48	0.22	1.12	7.52	1.89	2.20
-20 (- 4)	465	117	136	54	0.24	1.46	8.56	2.16	2.51
-15 (+ 5)	593	150	174	61	0.27	1.87	9.80	2.47	2.87
-10 (+14)	741	187	217	66	0.30	2.34	11.22	2.83	3.29

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 45°C (+113°F) )			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	177	45	52	34	0.17	0.55	5.19	1.31	1.52
-30 (-22)	238	60	70	41	0.20	0.74	5.83	1.47	1.71
-25 (-13)	321	81	94	48	0.23	1.01	6.61	1.67	1.94
-20 (- 4)	425	107	124	56	0.26	1.33	7.51	1.89	2.20
-15 (+ 5)	549	138	161	64	0.30	1.73	8.52	2.15	2.50
-10 (+14)	691	174	202	72	0.34	2.18	9.63	2.43	2.82

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static				(Condensing temperature 55°C (+131°F) )			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	151	38	44	35	0.17	0.47	4.39	1.11	1.29
-30 (-22)	209	53	61	41	0.20	0.65	5.09	1.28	1.49
-25 (-13)	289	73	85	49	0.24	0.91	5.84	1.47	1.71
-20 (- 4)	389	98	114	58	0.28	1.22	6.63	1.67	1.94
-15 (+ 5)	509	128	149	68	0.33	1.60	7.46	1.88	2.18
-10 (+14)	646	163	189	78	0.38	2.04	8.30	2.09	2.43

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32-NOFAN Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	127	32	37	35	0.16	0.40	3.58	0.90	1.05
-30	(-22)	183	46	54	42	0.20	0.57	4.37	1.10	1.28
-25	(-13)	260	65	76	51	0.24	0.82	5.13	1.29	1.50
-20	(- 4)	357	90	105	61	0.29	1.12	5.85	1.47	1.71
-15	(+ 5)	472	119	138	73	0.35	1.49	6.51	1.64	1.91
-10	(+14)	605	152	177	85	0.40	1.91	7.11	1.79	2.08

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 45° to Back		
3.3 PROCESS	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		