

COMPRESSOR DEFINITION

Designation	EM X80CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513300512

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	0.29	[hp]
2 Displacement	12.21	[cm ³] (0.745 cu.in)
2.1 Bore [mm]	26.000	
2.2 Stroke [mm]	23.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.86	[kg] (17.33 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm ²] (2.84 to 4.27 psig)

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD-220V0.6/TSD2-220V1.2	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	5(350)	[µF(VAC minimum)]
5 Motor protection	4TM232KFBYY-53	
6 Start winding resistance	12.43	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	13.27	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	6.60	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CCC	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
740	186	217	120	0.59	2.32	6.18	1.56	1.81

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	125	31	36	76	0.40	0.39	1.63	0.41	0.48
-30 (-22)	165	41	48	89	0.45	0.52	1.86	0.47	0.55
-25 (-13)	215	54	63	101	0.50	0.67	2.12	0.54	0.62
-20 (- 4)	275	69	81	115	0.56	0.87	2.41	0.61	0.71
-15 (+ 5)	347	87	102	129	0.63	1.09	2.70	0.68	0.79
-10 (+14)	430	108	126	143	0.69	1.36	3.01	0.76	0.88

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	115	29	34	77	0.40	0.36	1.48	0.37	0.43
-30 (-22)	154	39	45	91	0.45	0.48	1.68	0.42	0.49
-25 (-13)	203	51	59	106	0.52	0.64	1.91	0.48	0.56
-20 (- 4)	262	66	77	121	0.59	0.82	2.16	0.54	0.63
-15 (+ 5)	332	84	97	138	0.66	1.05	2.41	0.61	0.71
-10 (+14)	413	104	121	155	0.74	1.30	2.67	0.67	0.78

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	105	27	31	78	0.40	0.33	1.35	0.34	0.40
-30 (-22)	143	36	42	93	0.46	0.45	1.53	0.39	0.45
-25 (-13)	191	48	56	110	0.53	0.60	1.73	0.44	0.51
-20 (- 4)	249	63	73	128	0.61	0.78	1.95	0.49	0.57
-15 (+ 5)	317	80	93	146	0.70	1.00	2.17	0.55	0.64
-10 (+14)	396	100	116	166	0.79	1.25	2.39	0.60	0.70

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	92	23	27	77	0.40	0.29	1.21	0.31	0.36
-30	(-22)	129	33	38	94	0.46	0.40	1.38	0.35	0.40
-25	(-13)	176	44	51	112	0.54	0.55	1.56	0.39	0.46
-20	(- 4)	232	58	68	132	0.63	0.73	1.76	0.44	0.52
-15	(+ 5)	299	75	88	153	0.73	0.94	1.95	0.49	0.57
-10	(+14)	376	95	110	176	0.83	1.19	2.14	0.54	0.63

F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal
2 Tray holder	No
3 Connectors	
3.1 SUCTION	6.5 +0.12/-0.08 [mm] (0.256" +0.005"/-0.003")
3.1.1 Material	Copper
3.1.2 Shape	Slanted 40° up + 45° to Back
3.2 DISCHARGE	4.94 +0.08/-0.08 [mm] (0.194" +0.003"/-0.003")
3.2.1 Material	Copper
3.2.2 Shape	Slanted 0° up + 24° to Back
3.3 PROCESS	6.5 +0.12/-0.08 [mm] (0.256" +0.005"/-0.003")
3.3.1 Material	Copper
3.3.2 Shape	Slanted 40° up + 45° to Back
3.4 Oil cooler (Copper)	No [mm]
3.5 Connector sealing	Rubber Plugs