

### COMPRESSOR DEFINITION

Designation	EM B40CLC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513300415

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/6	[hp]
2 Displacement	7.23	[cm <sup>3</sup> ] (0.441 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	16.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	8	[kg] (17.64 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD-220V0.6	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	3(315)	[µF(VAC minimum)]
5 Motor protection	BT53-105	
6 Start winding resistance	19.56	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	29.20	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	3.20	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CCC	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
423	107	124	66	0.29	1.33	6.38	1.61	1.87

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 35°C (+95°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	234	59	68	39	0.19	0.73	5.87	1.48	1.72
-30	(-22)	336	85	99	46	0.21	1.05	7.23	1.82	2.12
-25	(-13)	446	112	131	53	0.24	1.40	8.41	2.12	2.46
-20	(- 4)	568	143	167	60	0.27	1.79	9.51	2.40	2.79
-15	(+ 5)	710	179	208	67	0.30	2.23	10.63	2.68	3.11
-10	(+14)	876	221	257	74	0.33	2.76	11.86	2.99	3.48

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 45°C (+113°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	202	51	59	40	0.19	0.63	5.06	1.28	1.48
-30	(-22)	301	76	88	48	0.22	0.94	6.29	1.58	1.84
-25	(-13)	408	103	120	56	0.25	1.28	7.31	1.84	2.14
-20	(- 4)	529	133	155	64	0.29	1.66	8.22	2.07	2.41
-15	(+ 5)	669	169	196	73	0.33	2.11	9.13	2.30	2.68
-10	(+14)	835	210	245	82	0.37	2.63	10.13	2.55	2.97

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 55°C (+131°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	170	43	50	39	0.19	0.53	4.37	1.10	1.28
-30	(-22)	267	67	78	48	0.22	0.84	5.53	1.39	1.62
-25	(-13)	371	94	109	58	0.26	1.17	6.46	1.63	1.89
-20	(- 4)	490	124	144	68	0.31	1.54	7.26	1.83	2.13
-15	(+ 5)	629	159	184	79	0.36	1.98	8.02	2.02	2.35
-10	(+14)	795	200	233	90	0.41	2.51	8.85	2.23	2.59

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	119	30	35	34	0.17	0.37	3.44	0.87	1.01
-30	(-22)	212	53	62	45	0.21	0.67	4.60	1.16	1.35
-25	(-13)	315	79	92	57	0.26	0.99	5.50	1.39	1.61
-20	(- 4)	432	109	127	69	0.31	1.36	6.25	1.57	1.83
-15	(+ 5)	570	144	167	82	0.37	1.79	6.94	1.75	2.03
-10	(+14)	734	185	215	95	0.44	2.32	7.67	1.93	2.25

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.2 +0.05/+0.05	[mm]	(0.244" +0.002"/+0.002")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 40° up + 45° to Back		
3.2 DISCHARGE	4.2 +0.10/-0.05	[mm]	(0.165" +0.004"/-0.002")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 24° to Back		
3.3 PROCESS	6.2 +0.05/+0.05	[mm]	(0.244" +0.002"/+0.002")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 40° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		