

### COMPRESSOR DEFINITION

Designation	EM T2117GK
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513306216

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-404A		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure R404A		
4.1 Evaporating temperature range	-40°C to -10°C	(-40°F to 14°F)	
5 Motor type	CSIR		
6 Starting torque	HST - High starting torque		
7 Expansion device	Capillary tube or Expansion valve		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	-	-	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	25.2	[kgf/cm <sup>2</sup> ] (358 psig)	/ °C - °F
9.2 Peak	28.3	[kgf/cm <sup>2</sup> ] (402 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	4.50	[cm <sup>3</sup> ] (0.275 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	13.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO22	
4 Weight (with oil charge)	7.76	[kg] (17.11 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELECTRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	Current Relay	
2.1 Starting device	MTRP-0015/QL2-3.76 **	
3 Start capacitor	43-53(330)	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	T0040/G6	
6 Start winding resistance	21.10	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	14.40	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	7.70	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
834	210	244	181	1.15	5.65	4.61	1.16	1.35

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-40	(-40)	416	105	122	113	0.99	2.80	3.67	0.93	1.08
-35	(-31)	546	138	160	127	1.02	3.68	4.30	1.08	1.26
-30	(-22)	702	177	206	142	1.06	4.75	4.97	1.25	1.46
-25	(-13)	892	225	261	157	1.11	6.06	5.70	1.44	1.67
-20	(- 4)	1123	283	329	172	1.16	7.67	6.52	1.64	1.91
-15	(+ 5)	1401	353	410	188	1.21	9.63	7.44	1.88	2.18
-10	(+14)	1733	437	508	204	1.26	11.99	8.51	2.14	2.49

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-40	(-40)	361	91	106	114	0.99	2.42	3.17	0.80	0.93
-35	(-31)	497	125	146	131	1.03	3.34	3.78	0.95	1.11
-30	(-22)	653	165	191	149	1.08	4.41	4.39	1.11	1.29
-25	(-13)	837	211	245	167	1.14	5.67	5.02	1.26	1.47
-20	(- 4)	1055	266	309	186	1.20	7.19	5.68	1.43	1.67
-15	(+ 5)	1314	331	385	205	1.27	9.01	6.42	1.62	1.88
-10	(+14)	1622	409	475	224	1.33	11.20	7.25	1.83	2.12

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-40	(-40)	277	70	81	109	0.99	1.85	2.57	0.65	0.75
-35	(-31)	423	107	124	131	1.03	2.84	3.21	0.81	0.94
-30	(-22)	584	147	171	153	1.09	3.93	3.80	0.96	1.11
-25	(-13)	766	193	224	176	1.16	5.18	4.37	1.10	1.28
-20	(- 4)	977	246	286	199	1.24	6.64	4.92	1.24	1.44
-15	(+ 5)	1223	308	358	222	1.32	8.37	5.51	1.39	1.61
-10	(+14)	1512	381	443	246	1.40	10.42	6.14	1.55	1.80

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted parallel BP+24°to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		