

COMPRESSOR DEFINITION

Designation	EG X70HLC
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513703001

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	98 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	-	98 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm²] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm²] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	5.56	[cm ³] (0.339 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	14.000	
3 Lubricant charge	230	[ml] (7.78 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	11.14	[kg] (24.56 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm ²] (2.84 to 4.27 psig)

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	Combo	
2.1 Starting device	3ARR51M4F/3ARR55M4F	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	15(180)	[µF(VAC minimum)]
5 Motor protection	3ARR51/55M4F	
6 Start winding resistance	6.25	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	4.40	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	10.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	1.60	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - UL	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F))	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
695	175	204	115	0.99	3.95	6.05	1.52	1.77

E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	335	85	98	74	0.64	1.90	4.53	1.14	1.33
-30	(-22)	497	125	146	91	0.78	2.82	5.42	1.36	1.59
-25	(-13)	700	176	205	109	0.94	3.97	6.36	1.60	1.86
-20	(- 4)	938	236	275	128	1.09	5.34	7.36	1.85	2.16
-15	(+ 5)	1207	304	354	145	1.25	6.89	8.40	2.12	2.46
-10	(+14)	1501	378	440	159	1.38	8.60	9.48	2.39	2.78

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static			(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	286	72	84	66	0.58	1.62	4.37	1.10	1.28
-30	(-22)	426	107	125	85	0.74	2.42	5.03	1.27	1.47
-25	(-13)	616	155	180	107	0.92	3.50	5.74	1.45	1.68
-20	(- 4)	848	214	249	130	1.12	4.83	6.50	1.64	1.91
-15	(+ 5)	1119	282	328	153	1.32	6.39	7.31	1.84	2.14
-10	(+14)	1422	358	417	175	1.51	8.15	8.16	2.06	2.39

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity			Power consumption	Current consumption	Gas flow rate	EFFICIENCY RATE		
		+/- 5%			+/- 5%	+/- 5%	+/- 5%	+/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	224	56	66	59	0.53	1.27	3.80	0.96	1.11
-30	(-22)	340	86	100	79	0.69	1.93	4.36	1.10	1.28
-25	(-13)	512	129	150	103	0.89	2.91	4.98	1.25	1.46
-20	(- 4)	735	185	215	130	1.12	4.18	5.65	1.42	1.65
-15	(+ 5)	1004	253	294	157	1.36	5.73	6.36	1.60	1.86
-10	(+14)	1313	331	385	184	1.61	7.52	7.11	1.79	2.08

F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F/AMEM version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.2 +0.12/-0.08	[mm]	(0.323" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		