

COMPRESSOR DEFINITION

Designation	EM E46CLT
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	711FA72

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	7.96	[cm ³] (0.486 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	17.600	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO2	
4 Weight (with oil charge)	8.1	[kg] (17.86 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD2-220V/TSD2-220V1.2/TSD2-D-220V	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	3(350)/2(350)/2.5(350)/4(350)	[µF(VAC minimum)]
5 Motor protection	4TM205KDB	
6 Start winding resistance	19.20	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	22.90	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			CECOMAFLBP-NOFAN Static		Evaporating temperature (Condensing temperature		-25°C (-13°F) 55°C (131°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
335	84	98	64	0.31	1.28	5.23	1.32	1.53

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	262	66	77	44	0.22	0.84	5.96	1.50	1.75
-30	(-22)	358	90	105	52	0.25	1.15	6.90	1.74	2.02
-25	(-13)	473	119	139	60	0.29	1.52	7.88	1.99	2.31
-20	(- 4)	610	154	179	68	0.33	1.96	8.94	2.25	2.62
-15	(+ 5)	771	194	226	77	0.36	2.48	10.09	2.54	2.96
-10	(+14)	958	241	281	84	0.40	3.09	11.36	2.86	3.33

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	206	52	60	43	0.21	0.72	4.81	1.21	1.41
-30	(-22)	295	74	86	53	0.25	1.02	5.59	1.41	1.64
-25	(-13)	400	101	117	62	0.30	1.39	6.37	1.61	1.87
-20	(- 4)	524	132	153	73	0.34	1.83	7.18	1.81	2.10
-15	(+ 5)	670	169	196	83	0.39	2.34	8.04	2.03	2.36
-10	(+14)	840	212	246	94	0.43	2.94	8.98	2.26	2.63

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	163	41	48	43	0.22	0.62	3.79	0.96	1.11
-30	(-22)	241	61	71	53	0.26	0.92	4.50	1.13	1.32
-25	(-13)	334	84	98	65	0.31	1.27	5.16	1.30	1.51
-20	(- 4)	444	112	130	77	0.36	1.69	5.80	1.46	1.70
-15	(+ 5)	573	144	168	89	0.42	2.19	6.45	1.63	1.89
-10	(+14)	724	182	212	102	0.48	2.78	7.13	1.80	2.09

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 45° to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		