

COMPRESSOR DEFINITION

Designation	EM R46CLP
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513300394

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/5	[hp]
2 Displacement	7.96	[cm ³] (0.486 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	17.600	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	8	[kg] (17.64 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	8EA17B3	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	4(290)	[µF(VAC minimum)]
5 Motor protection	4TM189KFBYY-73	
6 Start winding resistance	[Ω at 25°C (77°F)] +/- 8%	
7 Run winding resistance	[Ω at 25°C (77°F)] +/- 8%	
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CCC - VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
484	122	142	86	0.41	1.52	5.64	1.42	1.65

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	283	71	83	57	0.29	0.88	4.97	1.25	1.46
-30 (-22)	370	93	108	61	0.32	1.16	6.09	1.53	1.78
-25 (-13)	482	122	141	71	0.35	1.51	6.84	1.72	2.00
-20 (- 4)	621	157	182	83	0.39	1.95	7.48	1.89	2.19
-15 (+ 5)	788	199	231	95	0.43	2.48	8.29	2.09	2.43
-10 (+14)	985	248	289	103	0.47	3.11	9.53	2.40	2.79

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	260	66	76	61	0.29	0.81	4.17	1.05	1.22
-30 (-22)	349	88	102	64	0.33	1.09	5.52	1.39	1.62
-25 (-13)	461	116	135	73	0.37	1.45	6.36	1.60	1.86
-20 (- 4)	599	151	175	86	0.41	1.88	6.97	1.76	2.04
-15 (+ 5)	763	192	224	100	0.46	2.40	7.60	1.91	2.23
-10 (+14)	956	241	280	112	0.51	3.01	8.52	2.15	2.50

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	230	58	68	62	0.29	0.72	3.59	0.90	1.05
-30 (-22)	321	81	94	64	0.33	1.01	5.12	1.29	1.50
-25 (-13)	433	109	127	74	0.38	1.36	6.02	1.52	1.76
-20 (- 4)	569	143	167	88	0.43	1.79	6.54	1.65	1.92
-15 (+ 5)	730	184	214	105	0.49	2.30	6.94	1.75	2.03
-10 (+14)	919	232	269	121	0.54	2.90	7.50	1.89	2.20

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	197	50	58	51	0.29	0.62	4.01	1.01	1.18
-30	(-22)	289	73	85	53	0.34	0.91	5.70	1.44	1.67
-25	(-13)	401	101	118	64	0.39	1.26	6.60	1.66	1.93
-20	(- 4)	536	135	157	81	0.45	1.68	6.99	1.76	2.05
-15	(+ 5)	694	175	203	102	0.51	2.19	7.13	1.80	2.09
-10	(+14)	878	221	257	122	0.58	2.77	7.28	1.84	2.13

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.2 +0.05/+0.05	[mm]	(0.244" +0.002"/+0.002")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 40° up + 45° to Back		
3.2 DISCHARGE	4.2 +0.10/-0.05	[mm]	(0.165" +0.004"/-0.002")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 24° to Back		
3.3 PROCESS	6.2 +0.05/+0.05	[mm]	(0.244" +0.002"/+0.002")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 40° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		