

### COMPRESSOR DEFINITION

Designation	EM X32CLC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	700GA77

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/7	[hp]
2 Displacement	5.96	[cm <sup>3</sup> ] (0.364 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.3	[kg] (16.09 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	MI.E-START ES1B	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	2.5(300)/2(300)/4(300)	[µF(VAC minimum)]
5 Motor protection	AX24BNXX	
6 Start winding resistance	23.90	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	42.50	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	3.30	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	0.55	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	0.68	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			CECOMAFLBP-NOFAN Static		Evaporating temperature (Condensing temperature		-25°C (-13°F) 55°C (131°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
237	60	69	51	0.26	0.90	4.61	1.16	1.35

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	216	54	63	33	0.20	0.69	6.47	1.63	1.89
-30	(-22)	281	71	82	43	0.23	0.90	6.77	1.70	1.98
-25	(-13)	359	90	105	49	0.25	1.15	7.47	1.88	2.19
-20	(- 4)	453	114	133	54	0.28	1.46	8.49	2.14	2.49
-15	(+ 5)	568	143	167	58	0.30	1.83	9.72	2.45	2.85
-10	(+14)	707	178	207	63	0.32	2.28	11.09	2.79	3.25

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	156	39	46	33	0.19	0.54	4.73	1.19	1.39
-30	(-22)	220	55	64	43	0.23	0.76	5.08	1.28	1.49
-25	(-13)	293	74	86	51	0.26	1.02	5.74	1.45	1.68
-20	(- 4)	380	96	111	57	0.29	1.33	6.63	1.67	1.94
-15	(+ 5)	484	122	142	63	0.32	1.69	7.65	1.93	2.24
-10	(+14)	610	154	179	70	0.35	2.13	8.70	2.19	2.55

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	108	27	32	32	0.19	0.41	3.49	0.88	1.02
-30	(-22)	168	42	49	43	0.23	0.64	3.91	0.98	1.14
-25	(-13)	235	59	69	51	0.26	0.90	4.55	1.15	1.33
-20	(- 4)	313	79	92	58	0.30	1.20	5.33	1.34	1.56
-15	(+ 5)	405	102	119	66	0.34	1.55	6.15	1.55	1.80
-10	(+14)	515	130	151	74	0.38	1.98	6.92	1.74	2.03

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		CECOMAF-NOFAN Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	75	19	22	29	0.18	0.32	2.54	0.64	0.74
-30	(-22)	130	33	38	41	0.22	0.55	3.05	0.77	0.89
-25	(-13)	189	48	55	50	0.26	0.80	3.70	0.93	1.08
-20	(- 4)	256	64	75	59	0.30	1.08	4.40	1.11	1.29
-15	(+ 5)	334	84	98	68	0.34	1.42	5.04	1.27	1.48
-10	(+14)	427	108	125	78	0.39	1.82	5.54	1.40	1.62

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 45° to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		