

### COMPRESSOR DEFINITION

Designation	EM 2Y50HLT
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513301017

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	103 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	-	103 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	16.2	[kgf/cm²] (230 psig)	/ °C - °F
9.2 Peak (gauge)	20.6	[kgf/cm²] (293 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/6	[hp]
2 Displacement	4.50	[cm <sup>3</sup> ] (0.275 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	13.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	7.5	[kg] (16.53 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	8EA14C3	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	12(180)/15(180)	[µF(VAC minimum)]
5 Motor protection	4TM319KFBYY-53	
6 Start winding resistance	6.50	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	8.28	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F))	
Cooling capacity  +/- 5%			Power consumption  +/- 5%	Current consumption  +/- 5%	Gas flow rate  +/- 5%	EFFICIENCY RATE  +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
517	130	151	94	0.81	2.94	5.53	1.39	1.62

### E - PERFORMANCE - CURVES

TEST CONDITIONS:		ASHRAE32				(Condensing temperature 35°C (+95°F) )				
@115V60Hz		Static								
Evaporating temperature		Cooling capacity			Power consumption	Current consumption	Gas flow rate	EFFICIENCY RATE		
		+/- 5%			+/- 5%	+/- 5%	+/- 5%	+/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	300	76	88	61	0.53	1.70	4.94	1.24	1.45
-30	(-22)	406	102	119	70	0.61	2.30	5.86	1.48	1.72
-25	(-13)	533	134	156	79	0.69	3.03	6.77	1.71	1.98
-20	(- 4)	690	174	202	89	0.78	3.93	7.73	1.95	2.27
-15	(+ 5)	888	224	260	100	0.88	5.07	8.80	2.22	2.58
-10	(+14)	1136	286	333	112	0.98	6.51	10.04	2.53	2.94

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F) )				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	261	66	76	62	0.55	1.47	4.25	1.07	1.24
-30	(-22)	377	95	110	73	0.64	2.14	5.18	1.31	1.52
-25	(-13)	509	128	149	84	0.74	2.89	6.06	1.53	1.78
-20	(- 4)	668	168	196	97	0.84	3.80	6.93	1.75	2.03
-15	(+ 5)	862	217	253	110	0.95	4.92	7.84	1.98	2.30
-10	(+14)	1103	278	323	124	1.07	6.32	8.87	2.24	2.60

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F) )				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	204	51	60	57	0.52	1.15	3.55	0.89	1.04
-30	(-22)	327	82	96	72	0.64	1.86	4.52	1.14	1.32
-25	(-13)	462	116	135	86	0.76	2.62	5.36	1.35	1.57
-20	(- 4)	619	156	181	101	0.88	3.52	6.14	1.55	1.80
-15	(+ 5)	808	204	237	117	1.02	4.61	6.92	1.74	2.03
-10	(+14)	1039	262	304	134	1.17	5.95	7.75	1.95	2.27

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	131	33	38	48	0.43	0.74	2.77	0.70	0.81
-30	(-22)	258	65	76	66	0.58	1.46	3.77	0.95	1.11
-25	(-13)	393	99	115	84	0.74	2.23	4.60	1.16	1.35
-20	(- 4)	545	137	160	103	0.91	3.10	5.31	1.34	1.55
-15	(+ 5)	724	183	212	123	1.08	4.13	5.95	1.50	1.74
-10	(+14)	942	237	276	143	1.26	5.39	6.60	1.66	1.93

## F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EUEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.2 +0.12/-0.08	[mm]	(0.323" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 30° up + 24° to Back		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		