

COMPRESSOR DEFINITION

| | |
|---------------------------|-----------------|
| Designation | EM C60CLT |
| Nominal Voltage/Frequency | 220-240 V 50 Hz |
| Engineering Number | 701CA72 |

A - APPLICATION / LIMIT WORKING CONDITIONS

| | | | |
|------------------------------------|-----------------------------------|-----------------------------------|-----------|
| 1 Type | Hermetic reciprocating compressor | | |
| 2 Refrigerant | R-600a | | |
| 3 Nominal voltage and frequency | 220-240 / 50 | [V / Hz] | |
| 4 Application type | Low Back Pressure | | |
| 4.1 Evaporating temperature range | -35°C to -10°C | (-31°F to 14°F) | |
| 5 Motor type | RSCR | | |
| 6 Starting torque | LST - Low Starting Torque | | |
| 7 Expansion device | Capillary tube | | |
| 8 Compressor cooling | Operating voltage range | | |
| | | 50 Hz | 60 Hz |
| 8.1 LBP (32°C Ambient temperature) | Static | 187 to 255 V | - |
| 8.2 LBP (43°C Ambient temperature) | Static | 187 to 255 V | - |
| 8.3 HBP (32°C Ambient temperature) | - | - | - |
| 8.4 HBP (43°C Ambient temperature) | - | - | - |
| 9 Maximum condensing temperature | | | |
| 9.1 Operating | 6.9 | [kgf/cm ²] (98 psig) | / °C - °F |
| 9.2 Peak | 7.8 | [kgf/cm ²] (111 psig) | / °C - °F |
| 10 Maximum winding temperature | 130 | [°C] | |

B - MECHANICAL DATA

| | | |
|-------------------------------|----------------|----------------------------------|
| 1 Commercial designation | | [hp] |
| 2 Displacement | 9.87 | [cm ³] (0.602 cu.in) |
| 2.1 Bore [mm] | 26.000 | |
| 2.2 Stroke [mm] | 18.600 | |
| 3 Lubricant charge | 150 | [ml] (5.07 fl.oz.) |
| 3.1 Lubricants approved | | |
| 3.2 Lubricants type/viscosity | ALQUILB / ISO5 | |
| 4 Weight (with oil charge) | 8.1 | [kg] (17.86 lb.) |
| 5 Nitrogen charge | - | [kgf/cm ²] |

C - ELETRICAL DATA

| | | |
|--|------------------------------------|------------------------------------|
| 1 Nominal Voltage/Frequency/Number of Phases | 220-240 V 50 Hz 1 ~ (Single phase) | |
| 2 Starting device type | TSD | |
| 2.1 Starting device | TSD-220V/TSD2-220V1.2/TSD2-D-220V | |
| 3 Start capacitor | - | [µF(VAC minimum)] |
| 4 Run capacitor | 4(350) | [µF(VAC minimum)] |
| 5 Motor protection | CP4TMC288K61A5 | |
| 6 Start winding resistance | 15.00 | [Ω at 25°C (77°F)] +/- 8% |
| 7 Run winding resistance | 17.65 | [Ω at 25°C (77°F)] +/- 8% |
| 8 LRA - Locked rotor amperage (50 Hz) | - | [A] - Measured according to UL 984 |
| 9 FLA - Full load amperage L/MBP (50 Hz) | - | [A] - Measured according to UL 984 |
| 10 FLA - Full Load Amperage HBP (50 Hz) | - | [A] - Measured according to UL 984 |
| 11 Approval boards certification | VDE | |

D - PERFORMANCE - CHECK POINT DATA

| | | | | | | | | |
|-------------------------------|----------|-----|-----------------------------------|-------------------------------|--|-------------------------------|-----------|-------|
| TEST CONDITIONS: @220V50Hz | | | CECOMAFLBP-NOFAN Static | | Evaporating temperature (Condensing temperature | -25°C (-13°F) 55°C (131°F) | | |
| Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| 431 | 109 | 126 | 86 | 0.42 | 1.64 | 5.00 | 1.26 | 1.47 |

E - PERFORMANCE - CURVES

| | | | | | | | | | |
|-------------------------------|----------------------------|--------------------------------|-----|-----------------------------|-------------------------------|---------------------------------------|---------------------------|-----------|-------|
| TEST CONDITIONS: @220V50Hz | | CECOMAF-NOFAN Static | | | | (Condensing temperature 35°C (+95°F)) | | | |
| Evaporating temperature | Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| °C (°F) | [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| -35 (-31) | 349 | 88 | 102 | 59 | 0.00 | 1.12 | 5.89 | 1.48 | 1.72 |
| -30 (-22) | 459 | 116 | 134 | 70 | 0.00 | 1.47 | 6.60 | 1.66 | 1.93 |
| -25 (-13) | 592 | 149 | 173 | 80 | 0.00 | 1.90 | 7.40 | 1.87 | 2.17 |
| -20 (- 4) | 751 | 189 | 220 | 91 | 0.00 | 2.42 | 8.31 | 2.09 | 2.44 |
| -15 (+ 5) | 941 | 237 | 276 | 101 | 0.00 | 3.03 | 9.34 | 2.35 | 2.74 |
| -10 (+14) | 1165 | 294 | 341 | 111 | 0.00 | 3.76 | 10.49 | 2.64 | 3.07 |

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|-------------------------------|----------------------------|--------------------------------|-----|-----------------------------|-------------------------------|--|---------------------------|-----------|-------|
| TEST CONDITIONS: @220V50Hz | | CECOMAF-NOFAN Static | | | | (Condensing temperature 45°C (+113°F)) | | | |
| Evaporating temperature | Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| °C (°F) | [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| -35 (-31) | 289 | 73 | 85 | 61 | 0.00 | 1.00 | 4.76 | 1.20 | 1.39 |
| -30 (-22) | 392 | 99 | 115 | 73 | 0.00 | 1.36 | 5.38 | 1.36 | 1.58 |
| -25 (-13) | 516 | 130 | 151 | 85 | 0.00 | 1.80 | 6.06 | 1.53 | 1.78 |
| -20 (- 4) | 663 | 167 | 194 | 97 | 0.00 | 2.31 | 6.79 | 1.71 | 1.99 |
| -15 (+ 5) | 838 | 211 | 246 | 110 | 0.00 | 2.93 | 7.59 | 1.91 | 2.22 |
| -10 (+14) | 1043 | 263 | 306 | 123 | 0.00 | 3.65 | 8.46 | 2.13 | 2.48 |

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|-------------------------------|----------------------------|--------------------------------|-----|-----------------------------|-------------------------------|--|---------------------------|-----------|-------|
| TEST CONDITIONS: @220V50Hz | | CECOMAF-NOFAN Static | | | | (Condensing temperature 55°C (+131°F)) | | | |
| Evaporating temperature | Cooling capacity +/- 5% | | | Power consumption +/- 5% | Current consumption +/- 5% | Gas flow rate +/- 5% | EFFICIENCY RATE +/- 7% | | |
| °C (°F) | [Btu/h] | [kcal/h] | [W] | [W] | [A] | [kg/h] | [Btu/Wh] | [kcal/Wh] | [W/W] |
| -35 (-31) | 234 | 59 | 69 | 62 | 0.00 | 0.89 | 3.79 | 0.96 | 1.11 |
| -30 (-22) | 328 | 83 | 96 | 75 | 0.00 | 1.25 | 4.39 | 1.11 | 1.29 |
| -25 (-13) | 439 | 111 | 129 | 88 | 0.00 | 1.67 | 4.98 | 1.25 | 1.46 |
| -20 (- 4) | 571 | 144 | 167 | 102 | 0.00 | 2.18 | 5.58 | 1.41 | 1.64 |
| -15 (+ 5) | 728 | 183 | 213 | 117 | 0.00 | 2.79 | 6.21 | 1.56 | 1.82 |
| -10 (+14) | 912 | 230 | 267 | 133 | 0.00 | 3.50 | 6.85 | 1.73 | 2.01 |

F - EXTERNAL CHARACTERISTICS

| | | | |
|-------------------------|------------------------------|------|--------------------------|
| 1 Base plate | European Standard | | |
| 2 Tray holder | No | | |
| 3 Connectors | | | |
| 3.1 SUCTION | 6.1 +0.10/+0.00 | [mm] | (0.240" +0.004"/+0.000") |
| 3.1.1 Material | Copper | | |
| 3.1.2 Shape | Slanted 42° up + 45° to Back | | |
| 3.2 DISCHARGE | 4.94 +0.08/-0.08 | [mm] | (0.194" +0.003"/-0.003") |
| 3.2.1 Material | Copper | | |
| 3.2.2 Shape | Slanted 0° up + 45° to Back | | |
| 3.3 PROCESS | 6.1 +0.10/+0.00 | [mm] | (0.240" +0.004"/+0.000") |
| 3.3.1 Material | Copper | | |
| 3.3.2 Shape | Slanted 45° up + 45° to Back | | |
| 3.4 Oil cooler (Copper) | No | [mm] | |
| 3.5 Connector sealing | Rubber Plugs | | |