

COMPRESSOR DEFINITION

Designation	EM X66CLC
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	701QA72

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	10.61	[cm ³] (0.647 cu.in)
2.1 Bore [mm]	26.000	
2.2 Stroke [mm]	20.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.6	[kg] (16.75 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	M.I.E-START ES1B	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	5(350)/4(350)	[µF(VAC minimum)]
5 Motor protection	AE18BQX	
6 Start winding resistance	15.20	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	20.50	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAE LBP-NOFAN Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
624	157	183	106	0.53	1.96	5.91	1.49	1.73

E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32-NOFAN Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	340	86	100	73	0.60	1.07	4.63	1.17	1.36
-30 (-22)	462	116	135	87	0.64	1.45	5.32	1.34	1.56
-25 (-13)	608	153	178	102	0.69	1.91	6.04	1.52	1.77
-20 (- 4)	783	197	229	116	0.74	2.46	6.77	1.71	1.98
-15 (+ 5)	987	249	289	131	0.80	3.11	7.51	1.89	2.20
-10 (+14)	1224	308	359	147	0.86	3.86	8.28	2.09	2.43

TEST CONDITIONS: @220V50Hz			ASHRAE32-NOFAN Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	295	74	87	69	0.59	0.93	4.27	1.08	1.25
-30 (-22)	418	105	122	84	0.64	1.31	4.97	1.25	1.46
-25 (-13)	565	142	166	100	0.70	1.77	5.64	1.42	1.65
-20 (- 4)	739	186	217	117	0.76	2.32	6.27	1.58	1.84
-15 (+ 5)	943	238	276	137	0.84	2.97	6.86	1.73	2.01
-10 (+14)	1179	297	345	158	0.92	3.72	7.43	1.87	2.18

TEST CONDITIONS: @220V50Hz			ASHRAE32-NOFAN Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	271	68	79	74	0.59	0.85	3.67	0.92	1.07
-30 (-22)	384	97	112	87	0.64	1.20	4.41	1.11	1.29
-25 (-13)	521	131	153	103	0.71	1.63	5.07	1.28	1.49
-20 (- 4)	684	172	200	121	0.79	2.15	5.65	1.42	1.65
-15 (+ 5)	877	221	257	143	0.87	2.76	6.14	1.55	1.80
-10 (+14)	1101	277	323	169	0.97	3.47	6.54	1.65	1.92

F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 45° to Back		
3.3 PROCESS	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		