

### COMPRESSOR DEFINITION

Designation	EM RS46CLP
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513300384

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	176 to 255 V	-
8.2 LBP (43°C Ambient temperature)	-	-	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/5	[hp]
2 Displacement	8.23	[cm <sup>3</sup> ] (0.502 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	18.200	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.1	[kg] (15.65 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	8EA17B3/8EA17C3/QP2-20A/QPS2-A22MD3	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	4(350)	[µF(VAC minimum)]
5 Motor protection	BT53-105	
6 Start winding resistance	19.80	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	23.03	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	5.73	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	1.00	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	1.23	[A] - Measured according to UL 984
11 Approval boards certification	CCC	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
460	116	135	81	0.42	1.44	5.66	1.43	1.66

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	254	64	74	55	0.31	0.79	4.60	1.16	1.35
-30 (-22)	350	88	102	64	0.34	1.10	5.49	1.38	1.61
-25 (-13)	462	116	135	73	0.38	1.45	6.37	1.61	1.87
-20 (- 4)	599	151	176	82	0.42	1.88	7.34	1.85	2.15
-15 (+ 5)	769	194	225	91	0.46	2.42	8.47	2.14	2.48
-10 (+14)	980	247	287	100	0.49	3.09	9.85	2.48	2.89

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	251	63	73	57	0.31	0.79	4.38	1.10	1.28
-30 (-22)	343	86	101	65	0.35	1.08	5.19	1.31	1.52
-25 (-13)	451	114	132	75	0.39	1.42	5.96	1.50	1.75
-20 (- 4)	582	147	171	86	0.43	1.83	6.77	1.71	1.98
-15 (+ 5)	745	188	218	97	0.48	2.35	7.69	1.94	2.25
-10 (+14)	948	239	278	108	0.53	2.99	8.82	2.22	2.58

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F))			
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	225	57	66	57	0.32	0.71	3.93	0.99	1.15
-30 (-22)	314	79	92	66	0.36	0.98	4.70	1.18	1.38
-25 (-13)	417	105	122	77	0.40	1.31	5.38	1.36	1.58
-20 (- 4)	542	137	159	89	0.45	1.70	6.06	1.53	1.77
-15 (+ 5)	697	176	204	102	0.50	2.20	6.81	1.72	1.99
-10 (+14)	892	225	261	115	0.56	2.81	7.71	1.94	2.26

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	194	49	57	57	0.32	0.61	3.43	0.86	1.01
-30	(-22)	278	70	81	67	0.36	0.87	4.19	1.06	1.23
-25	(-13)	375	95	110	78	0.40	1.18	4.82	1.21	1.41
-20	(- 4)	493	124	145	92	0.46	1.55	5.40	1.36	1.58
-15	(+ 5)	641	162	188	106	0.52	2.02	6.00	1.51	1.76
-10	(+14)	826	208	242	122	0.59	2.61	6.73	1.70	1.97

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.2 +0.05/+0.05	[mm]	(0.244" +0.002"/+0.002")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 40° up + 45° to Back		
3.2 DISCHARGE	4.2 +0.10/-0.05	[mm]	(0.165" +0.004"/-0.002")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 24° to Back		
3.3 PROCESS	6.2 +0.05/+0.05	[mm]	(0.244" +0.002"/+0.002")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 40° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		