

### COMPRESSOR DEFINITION

Designation	EM Y32CLP
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513300335

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling		Operating voltage range	
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/7	[hp]
2 Displacement	5.96	[cm <sup>3</sup> ] (0.364 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.2	[kg] (15.87 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	8EA17B3	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	2.5(310)	[µF(VAC minimum)]
5 Motor protection	4TM134NFBYY-53	
6 Start winding resistance		[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance		[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification		

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
339	85	99	62	0.31	1.06	5.45	1.37	1.60

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 35°C (+95°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	201	51	59	43	0.24	0.63	4.69	1.18	1.37
-30	(-22)	271	68	79	49	0.26	0.85	5.56	1.40	1.63
-25	(-13)	354	89	104	55	0.29	1.11	6.45	1.63	1.89
-20	(- 4)	453	114	133	61	0.32	1.42	7.41	1.87	2.17
-15	(+ 5)	569	144	167	67	0.35	1.79	8.48	2.14	2.49
-10	(+14)	707	178	207	73	0.37	2.23	9.71	2.45	2.84

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 45°C (+113°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	185	47	54	43	0.24	0.58	4.25	1.07	1.25
-30	(-22)	255	64	75	50	0.27	0.80	5.07	1.28	1.49
-25	(-13)	337	85	99	57	0.30	1.06	5.86	1.48	1.72
-20	(- 4)	435	110	127	65	0.33	1.37	6.67	1.68	1.95
-15	(+ 5)	549	138	161	73	0.36	1.73	7.53	1.90	2.21
-10	(+14)	683	172	200	80	0.39	2.15	8.50	2.14	2.49

TEST CONDITIONS: @220V50Hz			ASHRAE32 Static		(Condensing temperature 55°C (+131°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	162	41	48	43	0.24	0.51	3.74	0.94	1.10
-30	(-22)	232	59	68	51	0.27	0.73	4.57	1.15	1.34
-25	(-13)	314	79	92	59	0.30	0.99	5.30	1.34	1.55
-20	(- 4)	410	103	120	68	0.34	1.29	6.00	1.51	1.76
-15	(+ 5)	522	132	153	78	0.38	1.65	6.71	1.69	1.97
-10	(+14)	654	165	192	87	0.43	2.06	7.47	1.88	2.19

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	131	33	38	42	0.22	0.41	3.12	0.79	0.91
-30	(-22)	202	51	59	51	0.25	0.63	3.99	1.00	1.17
-25	(-13)	283	71	83	60	0.29	0.89	4.72	1.19	1.38
-20	(- 4)	378	95	111	71	0.35	1.19	5.36	1.35	1.57
-15	(+ 5)	489	123	143	82	0.40	1.54	5.96	1.50	1.75
-10	(+14)	617	155	181	94	0.45	1.95	6.56	1.65	1.92

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.2 +0.05/+0.05	[mm]	(0.244" +0.002"/+0.002")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 40° up + 45° to Back		
3.2 DISCHARGE	4.2 +0.10/-0.05	[mm]	(0.165" +0.004"/-0.002")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 24° to Back		
3.3 PROCESS	6.2 +0.05/+0.05	[mm]	(0.244" +0.002"/+0.002")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 40° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		