

### COMPRESSOR DEFINITION

Designation	EM 3D50HLT
Nominal Voltage/Frequency	115-127 V 60 Hz / 100 V 50 Hz
Engineering Number	513301628

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	90 to 110 V	103 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	90 to 110 V	103 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/5	[hp]
2 Displacement	4.50	[cm <sup>3</sup> ] (0.275 cu.in)
2.1 Bore [mm]	21.000	
2.2 Stroke [mm]	13.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	7.6	[kg] (16.75 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz / 100 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD2-115V0.6	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	15(200)/12(200)	[µF(VAC minimum)]
5 Motor protection	4TM302KFBYY-53	
6 Start winding resistance	5.95	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	5.35	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	8.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	1.34	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	1.63	[A] - Measured according to UL 984
11 Approval boards certification	UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
546	138	160	88	0.77	3.10	6.23	1.57	1.83

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	300	76	88	54	0.54	1.70	5.55	1.40	1.63
-30	(-22)	428	108	125	65	0.60	2.43	6.58	1.66	1.93
-25	(-13)	570	144	167	75	0.67	3.24	7.64	1.93	2.24
-20	(- 4)	736	185	216	84	0.75	4.19	8.77	2.21	2.57
-15	(+ 5)	934	235	274	93	0.82	5.33	10.04	2.53	2.94
-10	(+14)	1174	296	344	102	0.90	6.73	11.48	2.89	3.36

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	253	64	74	54	0.55	1.43	4.72	1.19	1.38
-30	(-22)	386	97	113	67	0.62	2.19	5.74	1.45	1.68
-25	(-13)	532	134	156	79	0.71	3.02	6.71	1.69	1.97
-20	(- 4)	699	176	205	91	0.80	3.98	7.70	1.94	2.26
-15	(+ 5)	898	226	263	102	0.90	5.13	8.74	2.20	2.56
-10	(+14)	1137	286	333	114	1.01	6.51	9.90	2.49	2.90

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	196	49	57	51	0.54	1.11	3.88	0.98	1.14
-30	(-22)	332	84	97	66	0.62	1.88	4.95	1.25	1.45
-25	(-13)	479	121	140	81	0.72	2.72	5.91	1.49	1.73
-20	(- 4)	646	163	189	95	0.83	3.68	6.81	1.72	1.99
-15	(+ 5)	842	212	247	110	0.96	4.81	7.70	1.94	2.26
-10	(+14)	1076	271	315	124	1.09	6.17	8.63	2.17	2.53

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	129	33	38	45	0.51	0.73	2.90	0.73	0.85
-30	(-22)	265	67	78	63	0.60	1.51	4.08	1.03	1.20
-25	(-13)	411	104	120	80	0.71	2.33	5.08	1.28	1.49
-20	(- 4)	574	145	168	97	0.85	3.27	5.96	1.50	1.75
-15	(+ 5)	765	193	224	114	1.00	4.37	6.76	1.70	1.98
-10	(+14)	993	250	291	132	1.16	5.69	7.53	1.90	2.21

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	8.2 +0.12/-0.08	[mm]	(0.323" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		