

### COMPRESSOR DEFINITION

Designation	EM R46CLP
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	513300393

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing pressures/temperature			
9.1 Operating (gauge)	7.7	[kgf/cm <sup>2</sup> ] (109 psig)	/ °C - °F
9.2 Peak (gauge)	9.8	[kgf/cm <sup>2</sup> ] (139 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/5	[hp]
2 Displacement	7.96	[cm <sup>3</sup> ] (0.486 cu.in)
2.1 Bore [mm]	24.000	
2.2 Stroke [mm]	17.600	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	8	[kg] (17.64 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	8EA17B3	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	4(290)	[µF(VAC minimum)]
5 Motor protection	4TM189KFBYY-73	
6 Start winding resistance	[Ω at 25°C (77°F)] +/- 8%	
7 Run winding resistance	[Ω at 25°C (77°F)] +/- 8%	
8 LRA - Locked rotor amperage (50 Hz)	-	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	-	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CCC - VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
484	122	142	86	0.41	1.52	5.64	1.42	1.65

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 35°C (+95°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	83	21	24		0.00	0.26	0.00	0.00	0.00
-30	(-22)	108	27	32		0.00	0.34	0.00	0.00	0.00
-25	(-13)	141	36	41		0.00	0.44	0.00	0.00	0.00
-20	(- 4)	182	46	53		0.00	0.57	0.00	0.00	0.00
-15	(+ 5)	231	58	68		0.00	0.73	0.00	0.00	0.00
-10	(+14)	289	73	85		0.00	0.91	0.00	0.00	0.00

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 45°C (+113°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	76	19	22		0.00	0.24	0.00	0.00	0.00
-30	(-22)	102	26	30		0.00	0.32	0.00	0.00	0.00
-25	(-13)	135	34	40		0.00	0.42	0.00	0.00	0.00
-20	(- 4)	176	44	51		0.00	0.55	0.00	0.00	0.00
-15	(+ 5)	224	56	66		0.00	0.70	0.00	0.00	0.00
-10	(+14)	280	71	82		0.00	0.88	0.00	0.00	0.00

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 55°C (+131°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	67	17	20		0.00	0.21	0.00	0.00	0.00
-30	(-22)	94	24	27		0.00	0.29	0.00	0.00	0.00
-25	(-13)	127	32	37		0.00	0.40	0.00	0.00	0.00
-20	(- 4)	167	42	49		0.00	0.52	0.00	0.00	0.00
-15	(+ 5)	214	54	63		0.00	0.67	0.00	0.00	0.00
-10	(+14)	269	68	79		0.00	0.85	0.00	0.00	0.00

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	58	15	17		0.00	0.18	0.00	0.00	0.00
-30	(-22)	85	21	25		0.00	0.27	0.00	0.00	0.00
-25	(-13)	118	30	35		0.00	0.37	0.00	0.00	0.00
-20	(- 4)	157	40	46		0.00	0.49	0.00	0.00	0.00
-15	(+ 5)	204	51	60		0.00	0.64	0.00	0.00	0.00
-10	(+14)	258	65	76		0.00	0.81	0.00	0.00	0.00

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard EUEM		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.2 +0.05/+0.05	[mm]	(0.244" +0.002"/+0.002")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 40° up + 45° to Back		
3.2 DISCHARGE	4.9 +0.10/-0.05	[mm]	(0.193" +0.004"/-0.002")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 0° up + 24° to Back		
3.3 PROCESS	6.2 +0.05/+0.05	[mm]	(0.244" +0.002"/+0.002")
3.3.1 Material	Copper		
3.3.2 Shape	Slanted 40° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		