

### COMPRESSOR DEFINITION

Designation	EG D80HLC
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513703072

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-134a		
3 Nominal voltage and frequency	115-127 / 60	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	98 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	-	98 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	14.2	[kgf/cm <sup>2</sup> ] (202 psig)	/ °C - °F
9.2 Peak	15.9	[kgf/cm <sup>2</sup> ] (226 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation	1/4	[hp]
2 Displacement	6.44	[cm <sup>3</sup> ] (0.393 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	16.200	
3 Lubricant charge	230	[ml] (7.78 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ESTER / ISO10	
4 Weight (with oil charge)	11.19	[kg] (24.67 lb.)
5 Nitrogen charge	0.2 to 0.3	[kgf/cm <sup>2</sup> ] (2.84 to 4.27 psig)

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	TSD- 115V/TSD2-115V	
3 Start capacitor	-	[μF(VAC minimum)]
4 Run capacitor	12(180)	[μF(VAC minimum)]
5 Motor protection	4TM445KFBYY-53	
6 Start winding resistance	5.60	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	3.50	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	13.00	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	1.70	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	-	[A] - Measured according to UL 984
11 Approval boards certification	CE - UKCA - UL	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @115V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
808	204	237	128	1.20	4.59	6.31	1.59	1.85

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F) )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	491	124	144	86	0.80	2.78	5.74	1.45	1.68	
-30 (-22)	643	162	189	98	0.92	3.65	6.61	1.66	1.94	
-25 (-13)	840	212	246	112	1.05	4.77	7.57	1.91	2.22	
-20 (- 4)	1087	274	318	125	1.18	6.18	8.66	2.18	2.54	
-15 (+ 5)	1386	349	406	139	1.30	7.92	9.93	2.50	2.91	
-10 (+14)	1744	440	511	153	1.43	10.00	11.39	2.87	3.34	

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F) )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	438	110	128	86	0.81	2.48	5.08	1.28	1.49	
-30 (-22)	594	150	174	101	0.95	3.37	5.88	1.48	1.72	
-25 (-13)	788	199	231	118	1.11	4.47	6.70	1.69	1.96	
-20 (- 4)	1025	258	300	136	1.27	5.83	7.57	1.91	2.22	
-15 (+ 5)	1308	330	383	153	1.43	7.47	8.53	2.15	2.50	
-10 (+14)	1643	414	481	171	1.59	9.41	9.62	2.42	2.82	

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F) )				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%			
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]	
-35 (-31)	358	90	105	80	0.77	2.03	4.37	1.10	1.28	
-30 (-22)	527	133	155	100	0.94	2.99	5.22	1.32	1.53	
-25 (-13)	728	183	213	121	1.13	4.13	6.00	1.51	1.76	
-20 (- 4)	964	243	283	143	1.33	5.49	6.76	1.70	1.98	
-15 (+ 5)	1241	313	364	165	1.54	7.08	7.53	1.90	2.21	
-10 (+14)	1563	394	458	187	1.75	8.95	8.34	2.10	2.44	

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @115V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F) )					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	230	58	67	69	0.67	1.30	3.45	0.87	1.01
-30	(-22)	422	106	124	93	0.89	2.39	4.45	1.12	1.30
-25	(-13)	639	161	187	119	1.12	3.63	5.31	1.34	1.56
-20	(- 4)	885	223	259	146	1.36	5.03	6.06	1.53	1.78
-15	(+ 5)	1165	293	341	173	1.62	6.65	6.74	1.70	1.98
-10	(+14)	1483	374	435	201	1.88	8.49	7.39	1.86	2.16

### F - EXTERNAL CHARACTERISTICS

1 Base plate	Universal EG/F/AMEM version 2		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Straight		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Straight		
3.3 PROCESS	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.3.1 Material	Copper		
3.3.2 Shape	Straight		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		