

COMPRESSOR DEFINITION

Designation	EM UE40CLP
Nominal Voltage/Frequency	115-127 V 60 Hz
Engineering Number	513306182

A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	115-127 / 60	[V / Hz]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSIR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	-	103 to 140 V
8.2 LBP (43°C Ambient temperature)	Static	-	103 to 140 V
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm ²] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm ²] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[°C]	

B - MECHANICAL DATA

1 Commercial designation	1/8	[hp]
2 Displacement	5.96	[cm ³] (0.364 cu.in)
2.1 Bore [mm]	22.500	
2.2 Stroke [mm]	15.000	
3 Lubricant charge	180	[ml] (6.09 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	6.3	[kg] (13.89 lb.)
5 Nitrogen charge	-	[kgf/cm ²]

C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	115-127 V 60 Hz 1 ~ (Single phase)	
2 Starting device type	PTC	
2.1 Starting device	8EA14C1/QPS2-A4R7MG1	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	-	[µF(VAC minimum)]
5 Motor protection	4TM283RFBYY-53	
6 Start winding resistance	9.61	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	11.00	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (60 Hz)	6.75	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (60 Hz)	1.62	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (60 Hz)	1.84	[A] - Measured according to UL 984
11 Approval boards certification	CE - IMTRO - TUV - UKCA	

D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @127V60Hz			ASHRAELBP32 Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
387	98	113	92	1.23	1.22	4.19	1.06	1.23

E - PERFORMANCE - CURVES

TEST CONDITIONS: @127V60Hz		ASHRAE32 Static				(Condensing temperature 35°C (+95°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	244	61	71	65	1.15	0.76	3.73	0.94	1.09
-30	(-22)	319	80	93	74	1.17	1.00	4.35	1.10	1.27
-25	(-13)	408	103	120	81	1.19	1.28	5.07	1.28	1.49
-20	(- 4)	519	131	152	88	1.22	1.63	5.92	1.49	1.74
-15	(+ 5)	660	166	193	95	1.25	2.08	6.90	1.74	2.02
-10	(+14)	839	211	246	104	1.29	2.65	8.01	2.02	2.35

TEST CONDITIONS: @127V60Hz		ASHRAE32 Static				(Condensing temperature 45°C (+113°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	211	53	62	67	1.16	0.66	3.12	0.79	0.91
-30	(-22)	292	74	86	78	1.19	0.92	3.75	0.95	1.10
-25	(-13)	383	97	112	87	1.21	1.20	4.45	1.12	1.31
-20	(- 4)	491	124	144	95	1.24	1.54	5.23	1.32	1.53
-15	(+ 5)	625	158	183	103	1.28	1.97	6.08	1.53	1.78
-10	(+14)	792	200	232	112	1.32	2.50	7.01	1.77	2.05

TEST CONDITIONS: @127V60Hz		ASHRAE32 Static				(Condensing temperature 55°C (+131°F))				
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	169	43	50	65	1.16	0.53	2.60	0.66	0.76
-30	(-22)	260	66	76	78	1.19	0.81	3.30	0.83	0.97
-25	(-13)	356	90	104	89	1.22	1.12	4.00	1.01	1.17
-20	(- 4)	464	117	136	99	1.26	1.46	4.72	1.19	1.38
-15	(+ 5)	594	150	174	109	1.30	1.87	5.47	1.38	1.60
-10	(+14)	753	190	221	120	1.36	2.37	6.26	1.58	1.83

E - PERFORMANCE - CURVES

TEST CONDITIONS: @127V60Hz		ASHRAE32 Static			(Condensing temperature 65°C (+149°F))					
Evaporating temperature		Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C	(°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35	(-31)	119	30	35	57	1.14	0.37	2.12	0.53	0.62
-30	(-22)	222	56	65	74	1.18	0.70	2.90	0.73	0.85
-25	(-13)	325	82	95	88	1.22	1.02	3.63	0.92	1.06
-20	(- 4)	437	110	128	101	1.27	1.38	4.34	1.09	1.27
-15	(+ 5)	566	143	166	114	1.32	1.78	5.02	1.26	1.47
-10	(+14)	719	181	211	127	1.39	2.27	5.68	1.43	1.66

F - EXTERNAL CHARACTERISTICS

1 Base plate	New Base Plate EUEM		
2 Tray holder	No		
3 Connectors			
3.1 SUCTION	6.5 +0.12/-0.08	[mm]	(0.256" +0.005"/-0.003")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	4.94 +0.08/-0.08	[mm]	(0.194" +0.003"/-0.003")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 30° up + 24° to Back		
3.3 PROCESS	6.35 +0.08/-0.08	[mm]	(0.250" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 45° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		