

### COMPRESSOR DEFINITION

Designation	EM Y70CLP
Nominal Voltage/Frequency	220-240 V 50 Hz
Engineering Number	700FA98

### A - APPLICATION / LIMIT WORKING CONDITIONS

1 Type	Hermetic reciprocating compressor		
2 Refrigerant	R-600a		
3 Nominal voltage and frequency	220-240 / 50	[ V / Hz ]	
4 Application type	Low Back Pressure		
4.1 Evaporating temperature range	-35°C to -10°C	(-31°F to 14°F)	
5 Motor type	RSCR		
6 Starting torque	LST - Low Starting Torque		
7 Expansion device	Capillary tube		
8 Compressor cooling	Operating voltage range		
		50 Hz	60 Hz
8.1 LBP (32°C Ambient temperature)	Static	187 to 255 V	-
8.2 LBP (43°C Ambient temperature)	Static	187 to 255 V	-
8.3 HBP (32°C Ambient temperature)	-	-	-
8.4 HBP (43°C Ambient temperature)	-	-	-
9 Maximum condensing temperature			
9.1 Operating	6.9	[kgf/cm <sup>2</sup> ] (98 psig)	/ °C - °F
9.2 Peak	7.8	[kgf/cm <sup>2</sup> ] (111 psig)	/ °C - °F
10 Maximum winding temperature	130	[ °C ]	

### B - MECHANICAL DATA

1 Commercial designation		[hp]
2 Displacement	11.14	[cm <sup>3</sup> ] (0.680 cu.in)
2.1 Bore [mm]	26.000	
2.2 Stroke [mm]	21.000	
3 Lubricant charge	150	[ml] (5.07 fl.oz.)
3.1 Lubricants approved		
3.2 Lubricants type/viscosity	ALQUILB / ISO5	
4 Weight (with oil charge)	7.9	[kg] (17.42 lb.)
5 Nitrogen charge	-	[kgf/cm <sup>2</sup> ]

### C - ELETRICAL DATA

1 Nominal Voltage/Frequency/Number of Phases	220-240 V 50 Hz 1 ~ (Single phase)	
2 Starting device type	TSD	
2.1 Starting device	M.I.E-START ES1B	
3 Start capacitor	-	[µF(VAC minimum)]
4 Run capacitor	5(350)	[µF(VAC minimum)]
5 Motor protection	AE18BQX	
6 Start winding resistance	18.50	[Ω at 25°C (77°F)] +/- 8%
7 Run winding resistance	18.00	[Ω at 25°C (77°F)] +/- 8%
8 LRA - Locked rotor amperage (50 Hz)	6.74	[A] - Measured according to UL 984
9 FLA - Full load amperage L/MBP (50 Hz)	1.20	[A] - Measured according to UL 984
10 FLA - Full Load Amperage HBP (50 Hz)	1.55	[A] - Measured according to UL 984
11 Approval boards certification	VDE	

### D - PERFORMANCE - CHECK POINT DATA

TEST CONDITIONS: @220V50Hz			ASHRAE LBP-NOFAN Static		Evaporating temperature (Condensing temperature		-23.3°C (-9.94°F) 54.4°C (129.92°F)	
Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
649	164	190	114	0.66	2.04	5.69	1.43	1.67

### E - PERFORMANCE - CURVES

TEST CONDITIONS: @220V50Hz			ASHRAE32-NOFAN Static		(Condensing temperature 45°C (+113°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	357	90	105	76	0.56	1.12	4.73	1.19	1.39
-30 (-22)	483	122	142	89	0.58	1.51	5.47	1.38	1.60
-25 (-13)	638	161	187	103	0.62	2.00	6.21	1.57	1.82
-20 (- 4)	823	207	241	118	0.66	2.59	6.97	1.76	2.04
-15 (+ 5)	1040	262	305	134	0.71	3.27	7.75	1.95	2.27
-10 (+14)	1289	325	378	151	0.77	4.07	8.55	2.16	2.51

TEST CONDITIONS: @220V50Hz			ASHRAE32-NOFAN Static		(Condensing temperature 55°C (+131°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	322	81	94	77	0.56	1.01	4.16	1.05	1.22
-30 (-22)	445	112	130	92	0.59	1.40	4.84	1.22	1.42
-25 (-13)	597	150	175	108	0.63	1.87	5.50	1.39	1.61
-20 (- 4)	778	196	228	126	0.69	2.44	6.16	1.55	1.80
-15 (+ 5)	990	250	290	145	0.75	3.12	6.82	1.72	2.00
-10 (+14)	1235	311	362	165	0.82	3.90	7.49	1.89	2.19

TEST CONDITIONS: @220V50Hz			ASHRAE32-NOFAN Static		(Condensing temperature 65°C (+149°F))				
Evaporating temperature	Cooling capacity +/- 5%			Power consumption +/- 5%	Current consumption +/- 5%	Gas flow rate +/- 5%	EFFICIENCY RATE +/- 7%		
°C (°F)	[Btu/h]	[kcal/h]	[W]	[W]	[A]	[kg/h]	[Btu/Wh]	[kcal/Wh]	[W/W]
-35 (-31)	273	69	80	73	0.55	0.85	3.74	0.94	1.10
-30 (-22)	392	99	115	90	0.59	1.23	4.36	1.10	1.28
-25 (-13)	539	136	158	109	0.64	1.69	4.95	1.25	1.45
-20 (- 4)	716	180	210	130	0.70	2.25	5.51	1.39	1.62
-15 (+ 5)	923	233	270	152	0.77	2.91	6.06	1.53	1.78
-10 (+14)	1162	293	340	176	0.86	3.67	6.60	1.66	1.93

### F - EXTERNAL CHARACTERISTICS

1 Base plate	European Standard		
2 Tray holder	Yes		
3 Connectors			
3.1 SUCTION	6.1 +0.10/+0.00	[mm]	(0.240" +0.004"/+0.000")
3.1.1 Material	Copper		
3.1.2 Shape	Slanted 42° up + 45° to Back		
3.2 DISCHARGE	5.1 +0.10/+0.00	[mm]	(0.201" +0.004"/+0.000")
3.2.1 Material	Copper		
3.2.2 Shape	Slanted 42° up + 45° to Back		
3.3 PROCESS	6 +0.08/-0.08	[mm]	(0.236" +0.003"/-0.003")
3.3.1 Material	Copper(OD)		
3.3.2 Shape	Slanted 43° up + 45° to Back		
3.4 Oil cooler (Copper)	No	[mm]	
3.5 Connector sealing	Rubber Plugs		